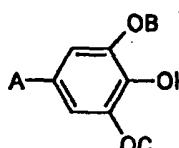


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<p>(54) Title: ANTIMICROBIAL ACTIVITY OF LACCASES</p> <p style="text-align: center;"> (I)</p> <p>(57) Abstract</p> <p>A method for antimicrobial treatment of microorganisms and/or viruses comprising treating with an effective amount of a fungal Laccase and one or more enhancers in the presence of oxygen, O<sub>2</sub>, the enhancers being of formula (I).</p>			

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**ANTIMICROBIAL ACTIVITY OF LACCASES****FIELD OF THE INVENTION**

The present invention relates to a method of antimicrobial treatment using a combination of a laccase enzyme and an enhancer capable of killing or inhibiting microorganisms, more specifically microorganisms present in laundry, on hard surface, on skin, teeth or mucous membranes; and for preserving food products, cosmetics, paints, coatings, etc., the composition comprising a Laccase enzyme, an enhancing agent acting as an electron donor.

**BACKGROUND OF THE INVENTION**

Various enzymatic antimicrobial compositions are known in the art. For instance, WO 94/04127 discloses stabilized dentifrice compositions which are capable of producing antimicrobially effective concentrations of hypothiocyanite ions. The compositions contain an oxidase capable of producing hydrogen peroxide and a peroxidase enzyme capable of oxidizing thiocyanate ions, which are normally present in saliva, to antimicrobial hypothiocyanite ions. Suitable peroxidases include lactoperoxidase, myeloperoxidase, salivary peroxidase and chloro-peroxidase.

In EP-A-0 500 387 enzymatic antimicrobial compositions are disclosed comprising a haloperoxidase, e.g. myeloperoxidase, eosinophil oxidase, lactoperoxidase and chloroperoxidase, which selectively binds to and inhibits the growth of target microorganisms in the presence of peroxide and halide.

WO 95/27046 discloses an antimicrobial composition comprising a Vanadium chloroperoxidase, halide ions, and hydrogen peroxide or a hydrogen peroxide-generating agent.

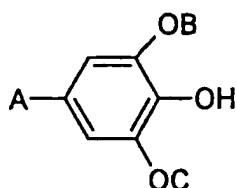
Laccase is an enzyme catalyzing the oxidation of substrates according to the general formula:



The enzyme has been used in the paper and pulp industry (WO 94/29510, for bleaching purposes in laundry washing (WO 91/05839, EP 91610032, DE4008894, JP-A64-60693), but the use of the enzyme in for antimicrobial purposes was not suggested.

5 WO 96/10079 discloses a method for oxidizing a compound with a phenol oxidizing enzyme in the presence of an enhancer of the general formula:

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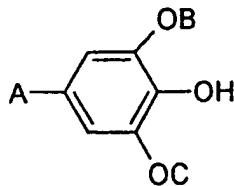
for bleaching dyes in solution.

15 WO 97/28257 and WO 97/00038 discloses a methods for inactivating a microorganism or virus with polyphenol oxidases derived from the bacterium of the genus *Bacillus* in the presence of oxygen and an enhancer.

The object of this invention is to provide a method for 20 antimicrobial treatment of microbial cells or microorganisms, i.e. for disinfection or preservation, which is easy to use and an effective alternative to the known disinfecting and preserving methods.

25 SUMMARY OF THE INVENTION

Treatment of microorganisms and/or viruses comprising 30 treating said microorganisms and/or viruses with an effective amount of fungal Laccase enzymes and an effective amount of one or more enhancers in the presence of oxygen ( $O_2$ ), the enhancer being of the formula:



has surprisingly shown a hitherto unknown synergistic antimicrobial effect.

Thus, based on these findings the present invention provides, in a first aspect, an enzymatic antimicrobial method comprising treatment of microorganisms and/or viruses with effective amounts of Laccase and said enhancers in the presence 5 of oxygen ( $O_2$ ) or a source of oxygen ( $O_2$ ).

The invention is useful wherever antimicrobial treatment is needed, for example for the preservation of food, beverages, cosmetics, contact lens products, food ingredients paints or enzyme compositions; for antimicrobial treatment of e.g. on 10 human or animal skin, hair, oral cavity, mucous membranes, wounds, bruises or in the eye; for antimicrobial treatment of laundry; and for antimicrobial treatment in connection with hard surface cleaning or disinfection.

Accordingly, in further aspects, the present invention 15 provides a method for antimicrobial treatment of microorganisms and/or viruses present on laundry and/or in a liquid used for soaking, washing or rinsing the laundry, e.g. in a washing machine; a method for antimicrobial treatment of microorganisms and/or viruses on or in human or animal skin, hair, oral 20 cavities, mucous membranes, teeth, eyes, wounds, bruises; a method for antimicrobial treatment of microorganisms and/or viruses on or in a cosmetic product; a method for antimicrobial treatment of microorganisms and/or viruses on or in contact lenses and a method of antimicrobial treatment of microorganisms 25 and/or viruses present on or in a hard surface.

#### DESCRIPTION OF THE DRAWINGS

Figure 1 shows the antimicrobial activity of different laccase systems against *P. aeruginosa* and *S. epidermidis*. Enzyme concentration used was 3 mg/L and enhancer concentration used was: 0.1 mM. The different enhancers tested were: 1 = No mediator; 2 = methylsyringate; 3 = cinnamic acid; 4 = chlorogenic acid; 5 = PPT; 6 = syringaldehyde. The bactericidal activity of the different combinations is indicated as log cfu/ml, i.e. the logarithm to the number of killed cfu per ml (cfu = colony forming units).

Figure 2 shows a response surface plot for the bactericidal activity (given as the logarithm to the number of killed cfu per ml) of rMtL and MeS against *Pseudomonas aeruginosa* at pH 6, 40°C.

Figure 3 shows the bactericidal activity (given as the logarithm to the number of killed cfu per ml) of laccases and methylsyringate against *Staphylococcus epidermidis* depending on pH. Laccase concentration = 2 mg/L; temperature = 40°C; treatment time = 20 minutes. Different laccases and MeS concentrations were used: 1 = rPpL + 25 mM MeS; 2 = rPpL + 50 mM MeS; 3 = rMtL + 25 mM MeS; 4 = rMtL + 50 mM MeS

Figure 4 shows bactericidal activity (given as the logarithm to the number of killed cfu per ml) of different syringate-compounds against *S. epidermidis* in combination with rMtL, rPpL or no laccase. Laccase concentrations were 3 mg/L; enhancer concentrations were 0.2 mM; temperature = 40°C; pH = 6; treatment time = 20 minutes. Enhancers tested were: 1 = no enhancer; 2 = methylsyringate; 3 = ethylsyringate; 4 = butylsyringate; 5 = laurylsyringate; 6 = acetosyringon. The dashed line indicates complete kill of the tested microorganism.

Figure 5 shows a response surface plot for the bactericidal activity on *Pseudomonas aeruginosa* (given as the logarithm to the number of killed cfu per ml) of rPpL (1 mg/L) and methylsyringate and acetosyringon at pH 6, 40°C.

#### DETAILED DESCRIPTION OF THE INVENTION

5

##### Definitions

In the present context, the term antimicrobial is to be understood as bactericidal, bacteriostatic, fungicidal or fungistatic.

10 In the present context, the term "bactericidal" is to be understood as capable of killing bacterial cells.

In the present context, the term "bacteriostatic" is to be understood as capable of inhibiting bacterial growth, i.e. inhibiting growing bacterial cells.

In the present context, the term "fungicidal" is to be understood as capable of killing fungal cells.

In the present context, the term "fungistatic" is to be understood as capable of inhibiting fungal growth, i.e. inhibiting growing fungal cells.

The term "microorganism" denotes a virus, a bacterium or cells thereof, a fungus or cells thereof.

The term "hard surface" as used herein relates to any surface which is essentially non-permeable for microorganisms.

10 Examples of hard surfaces are surfaces made from metal, e.g. stainless steel alloys, plastics/synthetic polymers, rubber, board, glass, wood, paper, textile, concrete, rock, marble, gypsum and ceramic materials which optionally may be coated, e.g. with paint, enamel, polymers and the like.

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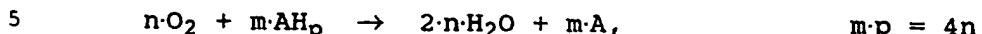
#### The antimicrobial effect

Without being bound to this theory, it is believed that the key reaction in the antimicrobial effect of the combined Laccase/enhancer system of the present invention is the 20 oxidation of essential protein and enzyme sulphhydryl groups or other cellular sites.

Laccase enzymes are able to catalyze O<sub>2</sub>-dependent oxidation of an electron-donor, e.g. an enhancer. The oxidized enhancer make an electrophilic attack on microbial components, 25 resulting in chemical modification of essential enzymes, transport systems, and other functional components. Sulphydryl groups are especially susceptible to electrophilic attack, and are usually present in higher amounts than other easily oxidized groups. Aromatic amino acid residues are also susceptible to 30 attack. Most aspects of antimicrobial action can be correlated with chemical modification of these nucleophilic components. Antimicrobial activity is favored by influences that increase the stability of the oxidized agent, provided that these influences do not interfere with their electrophilic character, 35 or their ability to penetrate microbial membranes. Although O<sub>2</sub> itself is an oxidizing agent, the O<sub>2</sub> molecule is stabilized and reacts only slowly with biological materials. The laccase

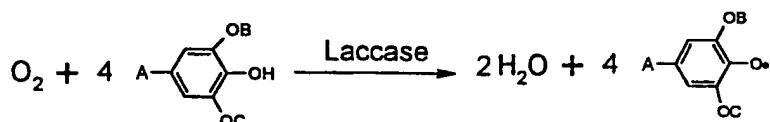
catalyzed oxidation of the enhancer preserves the oxidizing power  $O_2$  into forms that reacts more readily.

The reaction catalyzed by laccase can be written as:



where  $AH_p$  and A are reduced and oxidized forms of suitable electron donors; or, in case of enhancers/agents of the formula:

The oxygen can be supplied from air either by diffusion or



10 by aeration or can be generated by an oxygen liberating compound.

The antimicrobial effect may be obtained against various microorganisms like bacteria, fungi and/or virus. In particular embodiments of the invention, the antimicrobial effect may be 15 greater towards certain strains over other strains, e.g. bacteria over fungi or vice versa or gram positive bacteria over gram negative or vice versa.

#### The enzyme

20 Preferred are the below mentioned enzymes, especially recombinant and/or substantially purified enzymes.

In the context of this invention "laccases" include enzymes comprised by the enzyme classification E.C. 1.10.3.2.

25 Preferably, the laccase employed is derived from a strain of *Polyporus* sp., in particular a strain of *Polyporus pinisitus* or *Polyporus versicolor*, or a strain of *Myceliophthora* sp., e.g. *M. thermophila* or a strain of *Rhizoctonia* sp., in particular a strain of *Rhizoctonia praticola* or *Rhizoctonia solani*, or a strain of a *Rhus* sp., in particular *Rhus vernicifera*.

30 In specific embodiments of the invention the oxidoreductase is a laccase, such as a *Polyporus* sp. laccase especially the *Polyporus pinisitus* laccase (also called *Trametes villosa* laccase) described in WO 96/00290 (from Novo Nordisk Biotech., inc.) or a *Myceliophthora* sp. laccase especially the *Myceliophthora*

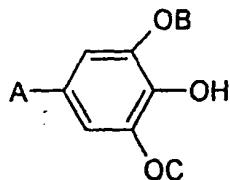
thermophila laccase described in WO 95/33836 (from Novo Nordisk Biotech inc.).

Further, the laccase may be a *Scytalidium* sp. laccase, such as the *S. thermophilum* laccase described in WO 95/33837 (from 5 Novo Nordisk Biotech inc.) or a *Pyricularia* sp. laccase, such as the *Pyricularia oryzae* laccase which can be purchased from SIGMA under the trade name SIGMA no. L5510, or a *Coprinus* sp. laccase, such as a *C. cinereus* laccase, especially a *C. cinereus* IFO 30116 laccase, or a *Rhizoctonia* sp. laccase, such as a *Rh. solani* 10 laccase, especially the neutral *Rh. solani* laccase described WO 95/07988 (from Novo Nordisk A/S) having a pH optimum in the range from 6.0 to 8.5.

The laccase may also be derived from a fungi such as *Collybia*, *Fomes*, *Lentinus*, *Pleurotus*, *Aspergillus*, *Neurospora*, 15 *Podospora*, *Phlebia*, e.g. *P. radiata* (WO 92/01046), *Coriolus* sp., e.g. *C. hirsutus* (JP 2-238885), or *Botrytis*.

#### The enhancer

Various enhancers acting as electron donors for laccases 20 for various purposes are known (e.g. WO 94/12620, WO 94/12621, WO 95/01626 and WO 96/00179). One or more enhancers being of the formula:

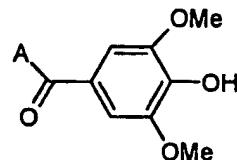


has however in the context of the invention shown to be surprisingly effective. In a preferred embodiment of the 25 invention the letter A in said formula denotes be a group such as -D, -CH=CH-D, -CH=CH-CH=CH-D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO<sub>2</sub>-E, -N-XY, and -N<sup>+</sup>-XYZ, in which E may be -H, -OH, -R, or -OR, and X and Y and Z may be identical or different and selected from -H 30 and -R; R being a C<sub>1</sub>-C<sub>16</sub> alkyl, preferably a C<sub>1</sub>-C<sub>8</sub> alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulpho or amino

group; and B and C may be the same or different and selected from  $C_mH_{2m+1}$ , where  $m = 1, 2, 3, 4$  or  $5$ .

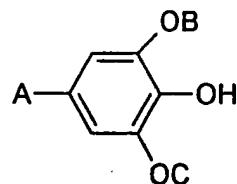
In the above mentioned formula A may be placed meta to the hydroxy group instead of being placed in the para-position as shown.

In particular embodiments of the invention the enhancer is selected from the group having the formula:



in which A is a group such as  $-H, -OH, -CH_3, -OCH_3, -O(CH_2)_nCH_3$ ,  
10 where  $n = 1, 2, 3, 4, 5, 6, 7$  or  $8$ .

Combinations of said enhancers may suitably be applied sequentially or simultaneously and may have additional synergistic effects, as different microorganisms may show different sensitivity towards specific enhancers. Accordingly a  
15 specific embodiment of the invention relates to an antimicrobial composition comprising a laccase enzyme (EC 1.10.3.2) and at least two different enhancers of the formula:



wherein A, B and C may be substituents as mentioned *vide supra*,  
20 and the laccase and the enhancers are present in the composition in antimicrobially effective amounts. The composition may be a solid granular or powder formulation or it may be a liquid. A solid granular composition may be prepared as disclosed in US 4,106,991, US 4,661,452, WO 97/31088 or WO 95/33039 and may  
25 optionally be coated by methods known to the art. A liquid composition may be prepared as a stable liquid composition by addition of conventional stabilizers, a slurry composition or a composition with the enzyme in a protected form. Protected enzymes

may be prepared according to the method disclosed in EP 238,216 A or WO 97/41215.

Said enhancers are commercially available or can be made by methods known to the art.

5

#### **Effective amounts of Laccase**

The Laccase may be present in the medium to be antimicrobially treated i.e. washing liquor, cosmetics, food or beverages; or in the medium used for antimicrobial treatment of 10 other items i.e. washing liquor, disinfecting liquid, preserving liquid, foot bath etc. in 0.00001-100 mg/L, preferably 0.001-10 mg/L, e.g. 0.1-5 mg/L.

#### **Effective amounts of enhancer**

15 The Laccase may be present in the medium to be antimicrobially treated i.e. washing liquor, cosmetics, food or beverages; or in the medium used for antimicrobial treatment of other items i.e. washing liquor, disinfecting liquid, preserving liquid, foot bath etc. in 0.00001-500 mM, preferably 0.0001-5 20 mM, e.g. 0.001-0.050 mM.

#### **The medium**

The medium in which the catalytic reaction between the laccase and the enhancer is intended to occur is preferably 25 aqueous and may be a liquid, an aerosol, a gel, a paste or a slurry, depending on the intended use of the invention. The laccase and the enhancer may also be comprised, either separately or together, in solid formulations intended for preparation of said mediums.

30 The antimicrobial efficiency of the invention depends, *inter alia*, on the properties of the medium, which thus may be matched to the intended use of the invention. The properties to be matched may, *inter alia*, be solubility or mobility of the laccase, the enhancer and/or O<sub>2</sub>, the rate of the catalytic 35 reaction, which then again depends on e.g. pH, temperature and buffer of the medium.

The medium may also affect the half-life of radical, which the enhancer forms upon the catalytic reaction with the laccase

and  $O_2$ . Without being limited to any theory it is presently contemplated that there is a positive correlation between the half-life of the radical in the medium and its efficiency. The half-life of the radical depends on, *inter alia*, the pH, the 5 temperature and the buffer of the medium.

The medium may also comprise auxiliary agents such as wetting agents, thickening agents, buffer, stabilizers, perfume, colorants, fillers, chelators and the like (e.g. from a detergent composition).

10 Useful wetting agents are surfactants, i.e. non-ionic, anionic, amphoteric or zwitterionic surfactants.

15 As already indicated Laccases, are, among other reasons, well suited in the context of the invention since they catalyze oxidation by molecular oxygen. Thus, reactions which take place in vessels open to the atmosphere (or in other reaction vessels into which air - or for that matter another oxygen-containing gas - is introduced) and which involve an oxidase as enzyme will be able to utilize gaseous oxygen as oxidant; it may, however, be desirable to forcibly aerate the liquid medium during the 20 reaction to ensure an adequate supply of oxygen.

#### pH in the medium

Depending, *inter alia*, on the characteristics of the laccase and the enhancer employed, the pH in the medium employed 25 should normally be in the range of 5-11, often preferably in the range 6-10, e.g. 6.5-8.5.

#### Temperature in the medium

In numerous embodiments of the invention, temperatures in 30 the range of 10-65°C, more preferably 30-50°C, should be employed.

Treatment times

Treatment times depends, inter alia, on the treatment type, the type of item to be treated, the properties of the medium, e.g. temperature and pH and the type and amounts of 5 enzyme and enhancer employed.

For preservation purposes treatment times may be in the range of depending of the expected lifetime of the item to be preserved.

For disinfecting purposes treatment times in the range of 10 1-120 minutes may be employed. In many cases a treatment time in the range of 5-20 minutes will be suitable.

Treatment of laundry

As mentioned the present invention provides a method for 15 antimicrobial treatment of microorganisms or viruses present on laundry and/or in a liquid used for soaking, washing or rinsing the laundry, e.g. in a washing machine. The laccase and the enhancer may be incorporated in a detergent composition.

20 Surfactant system of the detergent composition

The detergent compositions according to the present invention comprise a surfactant system, wherein the surfactant can be selected from non-ionic and/or anionic and/or cationic and/or ampholytic and/or zwitterionic and/or semi-polar 25 surfactants.

The surfactant is typically present at a level from 0.1% to 60% by weight.

The surfactant is preferably formulated to be compatible with enzyme components present in the composition. In liquid or 30 gel compositions the surfactant is most preferably formulated in such a way that it promotes, or at least does not degrade, the stability of any enzyme in these compositions.

Preferred systems to be used according to the present invention comprise as a surfactant one or more of the non-ionic 35 and/or anionic surfactants described herein.

Polyethylene, polypropylene, and polybutylene oxide condensates of alkyl phenols are suitable for use as the non-ionic surfactant of the surfactant systems of the present

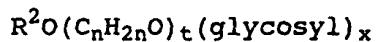
invention, with the polyethylene oxide condensates being preferred. These compounds include the condensation products of alkyl phenols having an alkyl group containing from about 6 to about 14 carbon atoms, preferably from about 8 to about 14 5 carbon atoms, in either a straight chain or branched-chain configuration with the alkylene oxide. In a preferred embodiment, the ethylene oxide is present in an amount equal to from about 2 to about 25 moles, more preferably from about 3 to about 15 moles, of ethylene oxide per mole of alkyl phenol. Commercially 10 available non-ionic surfactants of this type include Igepal<sup>TM</sup> CO-630, marketed by the GAF Corporation; and Triton<sup>TM</sup> X-45, X-114, X-100 and X-102, all marketed by the Rohm & Haas Company. These surfactants are commonly referred to as alkylphenol alkoxylates (e.g., alkyl phenol ethoxylates).

15 The condensation products of primary and secondary aliphatic alcohols with about 1 to about 25 moles of ethylene oxide are suitable for use as the non-ionic surfactant of the non-ionic surfactant systems of the present invention. The alkyl chain of the aliphatic alcohol can either be straight or 20 branched, primary or secondary, and generally contains from about 8 to about 22 carbon atoms. Preferred are the condensation products of alcohols having an alkyl group containing from about 8 to about 20 carbon atoms, more preferably from about 10 to about 18 carbon atoms, with from about 2 to about 10 moles of 25 ethylene oxide per mole of alcohol. About 2 to about 7 moles of ethylene oxide and most preferably from 2 to 5 moles of ethylene oxide per mole of alcohol are present in said condensation products. Examples of commercially available non-ionic surfactants of this type include Tergitol<sup>TM</sup> 15-S-9 (The condensation product 30 of C<sub>11</sub>-C<sub>15</sub> linear alcohol with 9 moles ethylene oxide), Tergitol<sup>TM</sup> 24-L-6 NMW (the condensation product of C<sub>12</sub>-C<sub>14</sub> primary alcohol with 6 moles ethylene oxide with a narrow molecular weight distribution), both marketed by Union Carbide Corporation; Neodol<sup>TM</sup> 45-9 (the condensation product of C<sub>14</sub>-C<sub>15</sub> 35 linear alcohol with 9 moles of ethylene oxide), Neodol<sup>TM</sup> 23-3 (the condensation product of C<sub>12</sub>-C<sub>13</sub> linear alcohol with 3.0 moles of ethylene oxide), Neodol<sup>TM</sup> 45-7 (the condensation product of C<sub>14</sub>-C<sub>15</sub> linear alcohol with 7 moles of ethylene

oxide), Neodol<sup>TM</sup> 45-5 (the condensation product of C<sub>14</sub>-C<sub>15</sub> linear alcohol with 5 moles of ethylene oxide) marketed by Shell Chemical Company, Kyro<sup>TM</sup> EOB (the condensation product of C<sub>13</sub>-C<sub>15</sub> alcohol with 9 moles ethylene oxide), marketed by The Procter & Gamble Company, and Genapol LA 050 (the condensation product of C<sub>12</sub>-C<sub>14</sub> alcohol with 5 moles of ethylene oxide) marketed by Hoechst. Preferred range of HLB in these products is from 8-11 and most preferred from 8-10.

Also useful as the non-ionic surfactant of the surfactant systems of the present invention are alkylpolysaccharides disclosed in US 4,565,647, having a hydrophobic group containing from about 6 to about 30 carbon atoms, preferably from about 10 to about 16 carbon atoms and a polysaccharide, e.g. a polyglycoside, hydrophilic group containing from about 1.3 to about 10, preferably from about 1.3 to about 3, most preferably from about 1.3 to about 2.7 saccharide units. Any reducing saccharide containing 5 or 6 carbon atoms can be used, e.g., glucose, galactose and galactosyl moieties can be substituted for the glycosyl moieties (optionally the hydrophobic group is attached at the 2-, 3-, 4-, etc. positions thus giving a glucose or galactose as opposed to a glycoside or galactoside). The intersaccharide bonds can be, e.g., between the one position of the additional saccharide units and the 2-, 3-, 4-, and/or 6-positions on the preceding saccharide units.

The preferred alkylpolyglycosides have the formula



wherein R<sup>2</sup> is selected from the group consisting of alkyl, alkylphenyl, hydroxyalkyl, hydroxyalkylphenyl, and mixtures thereof in which the alkyl groups contain from about 10 to about 18, preferably from about 12 to about 14, carbon atoms; n is 2 or 3, preferably 2; t is from 0 to about 10, preferably 0; and x is from about 1.3 to about 10, preferably from about 1.3 to about 3, most preferably from about 1.3 to about 2.7. The glycosyl is preferably derived from glucose. To prepare these compounds, the alcohol or alkylpolyethoxy alcohol is formed first and then reacted with glucose, or a source of glucose, to

form the glycoside (attachment at the 1-position). The additional glycosyl units can then be attached between their 1-position and the preceding glycosyl units 2-, 3-, 4-, and/or 6-position, preferably predominantly the 2-position.

5 The condensation products of ethylene oxide with a hydrophobic base formed by the condensation of propylene oxide with propylene glycol are also suitable for use as the additional non-ionic surfactant systems of the present invention. The hydrophobic portion of these compounds will 10 preferably have a molecular weight from about 1500 to about 1800 and will exhibit water insolubility. The addition of polyoxyethylene moieties to this hydrophobic portion tends to increase the water solubility of the molecule as a whole, and the liquid character of the product is retained up to the point 15 where the polyoxyethylene content is about 50% of the total weight of the condensation product, which corresponds to condensation with up to about 40 moles of ethylene oxide. Examples of compounds of this type include certain of the commercially available Pluronic<sup>TM</sup> surfactants, marketed by BASF.

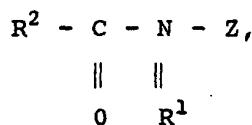
20 Also suitable for use as the non-ionic surfactant of the non-ionic surfactant system of the present invention, are the condensation products of ethylene oxide with the product resulting from the reaction of propylene oxide and ethylenediamine. The hydrophobic moiety of these products 25 consists of the reaction product of ethylenediamine and excess propylene oxide, and generally has a molecular weight of from about 2500 to about 3000. This hydrophobic moiety is condensed with ethylene oxide to the extent that the condensation product contains from about 40% to about 80% by weight of 30 polyoxyethylene and has a molecular weight of from about 5,000 to about 11,000. Examples of this type of non-ionic surfactant include certain of the commercially available Tetronic<sup>TM</sup> compounds, marketed by BASF.

Preferred for use as the non-ionic surfactant of the 35 surfactant systems of the present invention are polyethylene oxide condensates of alkyl phenols, condensation products of primary and secondary aliphatic alcohols with from about 1 to about 25 moles of ethyleneoxide, alkylpolysaccharides, and

mixtures hereof. Most preferred are C<sub>8</sub>-C<sub>14</sub> alkyl phenol ethoxylates having from 3 to 15 ethoxy groups and C<sub>8</sub>-C<sub>18</sub> alcohol ethoxylates (preferably C<sub>10</sub> avg.) having from 2 to 10 ethoxy groups, and mixtures thereof.

5 Highly preferred non-ionic surfactants are polyhydroxy fatty acid amide surfactants of the formula

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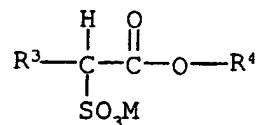
wherein R<sup>1</sup> is H, or R<sup>1</sup> is C<sub>1-4</sub> hydrocarbyl, 2-hydroxyethyl, 2-hydroxypropyl or a mixture thereof, R<sup>2</sup> is C<sub>5-31</sub> hydrocarbyl, and Z is a polyhydroxyhydrocarbyl having a linear hydrocarbyl chain 15 with at least 3 hydroxyls directly connected to the chain, or an alkoxyated derivative thereof. Preferably, R<sup>1</sup> is methyl, R<sup>2</sup> is straight C<sub>11-15</sub> alkyl or C<sub>16-18</sub> alkyl or alkenyl chain such as coconut alkyl or mixtures thereof, and Z is derived from a reducing sugar such as glucose, fructose, maltose or lactose, in 20 a reductive amination reaction.

Highly preferred anionic surfactants include alkyl alkoxyated sulphate surfactants. Examples hereof are water soluble salts or acids of the formula RO(A)<sub>m</sub>SO<sub>3</sub>M wherein R is an unsubstituted C<sub>10</sub>-C<sub>24</sub> alkyl or hydroxyalkyl group having a C<sub>10</sub>-25 C<sub>24</sub> alkyl component, preferably a C<sub>12</sub>-C<sub>20</sub> alkyl or hydroxyalkyl, more preferably C<sub>12</sub>-C<sub>18</sub> alkyl or hydroxyalkyl, A is an ethoxy or propoxy unit, m is greater than zero, typically between about 0.5 and about 6, more preferably between about 0.5 and about 3, and M is H or a cation which can be, for example, a metal cation 30 (e.g., sodium, potassium, lithium, calcium, magnesium, etc.), ammonium or substituted-ammonium cation. Alkyl ethoxylated sulphates as well as alkyl propoxylated sulphates are contemplated herein. Specific examples of substituted ammonium cations include methyl-, dimethyl, trimethyl-ammonium cations 35 and quaternary ammonium cations such as tetramethyl-ammonium and dimethyl piperdinium cations and those derived from alkylamines such as ethylamine, diethylamine, triethylamine, mixtures thereof, and the like. Exemplary surfactants are C<sub>12</sub>-C<sub>18</sub> alkyl

polyethoxylate (1.0) sulphate ( $C_{12}-C_{18}E(1.0)M$ ),  $C_{12}-C_{18}$  alkyl polyethoxylate (2.25) sulphate ( $C_{12}-C_{18}(2.25)M$ , and  $C_{12}-C_{18}$  alkyl polyethoxylate (3.0) sulphate ( $C_{12}-C_{18}E(3.0)M$ ), and  $C_{12}-C_{18}$  alkyl polyethoxylate (4.0) sulphate ( $C_{12}-C_{18}E(4.0)M$ ), wherein M is 5 conveniently selected from sodium and potassium.

Suitable anionic surfactants to be used are alkyl ester sulphonate surfactants including linear esters of  $C_8-C_{20}$  carboxylic acids (i.e., fatty acids) which are sulphonated with gaseous  $SO_3$  according to "The Journal of the American Oil 10 Chemists Society", 52 (1975), pp. 323-329. Suitable starting materials would include natural fatty substances as derived from tallow, palm oil, etc.

The preferred alkyl ester sulphonate surfactant, especially for laundry applications, comprise alkyl ester 15 sulphonate surfactants of the structural formula:



wherein  $R^3$  is a  $C_8-C_{20}$  hydrocarbyl, preferably an alkyl, or combination thereof,  $R^4$  is a  $C_1-C_6$  hydrocarbyl, preferably an alkyl, or combination thereof, and M is a cation which forms a 20 water soluble salt with the alkyl ester sulphonate. Suitable salt-forming cations include metals such as sodium, potassium, and lithium, and substituted or unsubstituted ammonium cations, such as monoethanolamine, diethanolamine, and triethanolamine. Preferably,  $R^3$  is  $C_{10}-C_{16}$  alkyl, and  $R^4$  is methyl, ethyl or 25 isopropyl. Especially preferred are the methyl ester sulphonates wherein  $R^3$  is  $C_{10}-C_{16}$  alkyl.

Other suitable anionic surfactants include the alkyl sulphate surfactants which are water soluble salts or acids of the formula  $ROSO_3M$  wherein R preferably is a  $C_{10}-C_{24}$  hydrocarbyl, 30 preferably an alkyl or hydroxyalkyl having a  $C_{10}-C_{20}$  alkyl component, more preferably a  $C_{12}-C_{18}$  alkyl or hydroxyalkyl, and M is H or a cation, e.g., an alkali metal cation (e.g. sodium, potassium, lithium), or ammonium or substituted ammonium (e.g. methyl-, dimethyl-, and trimethyl ammonium cations and

quaternary ammonium cations such as tetramethyl-ammonium and dimethyl piperdinium cations and quaternary ammonium cations derived from alkylamines such as ethylamine, diethylamine, triethylamine, and mixtures thereof, and the like). Typically, 5 alkyl chains of C<sub>12</sub>-C<sub>16</sub> are preferred for lower wash temperatures (e.g. below about 50°C) and C<sub>16</sub>-C<sub>18</sub> alkyl chains are preferred for higher wash temperatures (e.g. above about 50°C).

Other anionic surfactants useful for detergative purposes 10 can also be included in the laundry detergent compositions of the present invention. These can include salts (including, for example, sodium, potassium, ammonium, and substituted ammonium salts such as mono-, di- and triethanolamine salts) of soap, C<sub>8</sub>-C<sub>22</sub> primary or secondary alkanesulphonates, C<sub>8</sub>-C<sub>24</sub> 15 olefinsulphonates, sulphonated polycarboxylic acids prepared by sulphonation of the pyrolyzed product of alkaline earth metal citrates, e.g., as described in British patent specification No. 1,082,179, C<sub>8</sub>-C<sub>24</sub> alkylpolyglycolethersulfates (containing up to 10 moles of ethylene oxide); alkyl glycerol sulphonates, fatty 20 acyl glycerol sulphonates, fatty oleyl glycerol sulphates, alkyl phenol ethylene oxide ether sulphates, paraffin sulphonates, alkyl phosphates, isethionates such as the acyl isethionates, N-acyl taurates, alkyl succinamates and sulphosuccinates, monoesters of sulphosuccinates (especially saturated and 25 unsaturated C<sub>12</sub>-C<sub>18</sub> monoesters) and diesters of sulphosuccinates (especially saturated and unsaturated C<sub>6</sub>-C<sub>12</sub> diesters), acyl sarcosinates, sulphates of alkylpolysaccharides such as the sulphates of alkylpolyglycoside (the non-ionic non-sulphated compounds being described below), branched primary alkyl 30 sulphates, and alkyl polyethoxy carboxylates such as those of the formula RO(CH<sub>2</sub>CH<sub>2</sub>O)<sub>k</sub>-CH<sub>2</sub>COO-M<sup>+</sup> wherein R is a C<sub>8</sub>-C<sub>22</sub> alkyl, k is an integer from 1 to 10, and M is a soluble salt forming cation. Resin acids and hydrogenated resin acids are also suitable, such as rosin, hydrogenated rosin, and resin acids and 35 hydrogenated resin acids present in or derived from tall oil.

Alkylbenzene sulphonates are highly preferred. Especially preferred are linear (straight-chain) alkyl benzene sulphonates

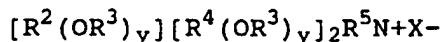
(LAS) wherein the alkyl group preferably contains from 10 to 18 carbon atoms.

Further examples are described in "Surface Active Agents and Detergents" (Vol. I and II by Schwartz, Perrry and Berch). A 5 variety of such surfactants are also generally disclosed in US 3,929,678, (Column 23, line 58 through Column 29, line 23, herein incorporated by reference).

When included therein, the laundry detergent compositions of the present invention typically comprise from about 1% to 10 about 40%, preferably from about 3% to about 20% by weight of such anionic surfactants.

The laundry detergent compositions of the present invention may also contain cationic, ampholytic, zwitterionic, and semi-polar surfactants, as well as the non-ionic and/or 15 anionic surfactants other than those already described herein.

Cationic detergents suitable for use in the laundry detergent compositions of the present invention are those having one long-chain hydrocarbyl group. Examples of such cationic surfactants include the ammonium surfactants such as 20 alkyltrimethylammonium halogenides, and those surfactants having the formula:



25 wherein  $R^2$  is an alkyl or alkyl benzyl group having from about 8 to about 18 carbon atoms in the alkyl chain, each  $R^3$  is selected from the group consisting of  $-CH_2CH_2-$ ,  $-CH_2CH(CH_3)-$ ,  $-CH_2CH(CH_2OH)-$ ,  $-CH_2CH_2CH_2-$ , and mixtures thereof; each  $R^4$  is selected from the group consisting of  $C_1-C_4$  alkyl,  $C_1-C_4$  hydroxyalkyl, benzyl ring structures formed by joining the two 30  $R^4$  groups,  $-CH_2CHOHCHOHCOR^6CHOHCH_2OH$ , wherein  $R^6$  is any hexose or hexose polymer having a molecular weight less than about 1000, and hydrogen when  $y$  is not 0;  $R^5$  is the same as  $R^4$  or is an alkyl chain, wherein the total number of carbon atoms of  $R^2$  plus 35  $R^5$  is not more than about 18; each  $y$  is from 0 to about 10, and the sum of the  $y$  values is from 0 to about 15; and  $X$  is any compatible anion.

Highly preferred cationic surfactants are the water soluble quaternary ammonium compounds useful in the present composition having the formula:



wherein  $R_1$  is  $C_8-C_{16}$  alkyl, each of  $R_2$ ,  $R_3$  and  $R_4$  is independently  $C_1-C_4$  alkyl,  $C_1-C_4$  hydroxy alkyl, benzyl, and  $(C_2H_{40})_xH$  where  $x$  has a value from 2 to 5, and  $X$  is an anion.

10 Not more than one of  $R_2$ ,  $R_3$  or  $R_4$  should be benzyl.

The preferred alkyl chain length for  $R_1$  is  $C_{12}-C_{15}$ , particularly where the alkyl group is a mixture of chain lengths derived from coconut or palm kernel fat or is derived synthetically by olefin build up or OXO alcohols synthesis.

15 Preferred groups for  $R_2R_3$  and  $R_4$  are methyl and hydroxyethyl groups and the anion  $X$  may be selected from halide, methosulphate, acetate and phosphate ions.

Examples of suitable quaternary ammonium compounds of formulae (i) for use herein are:

20 coconut trimethyl ammonium chloride or bromide;  
 coconut methyl dihydroxyethyl ammonium chloride or bromide;  
 decyl triethyl ammonium chloride;  
 decyl dimethyl hydroxyethyl ammonium chloride or bromide;  
 $C_{12-15}$  dimethyl hydroxyethyl ammonium chloride or bromide;  
 25 coconut dimethyl hydroxyethyl ammonium chloride or bromide;  
 myristyl trimethyl ammonium methyl sulphate;  
 lauryl dimethyl benzyl ammonium chloride or bromide;  
 lauryl dimethyl (ethenoxy)<sub>4</sub> ammonium chloride or bromide;  
 choline esters (compounds of formula (i) wherein  $R_1$  is

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$CH_2-CH_2-O-C-C_{12-14}$  alkyl and  $R_2R_3R_4$  are methyl).

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35 di-alkyl imidazolines [compounds of formula (i)].

Other cationic surfactants useful herein are also described in US 4,228,044 and in EP 000 224.

When included therein, the laundry detergent compositions of the present invention typically comprise from 0.2% to about 25%, preferably from about 1% to about 8% by weight of such cationic surfactants.

5 Amphotytic surfactants are also suitable for use in the laundry detergent compositions of the present invention. These surfactants can be broadly described as aliphatic derivatives of secondary or tertiary amines, or aliphatic derivatives of heterocyclic secondary and tertiary amines in which the 10 aliphatic radical can be straight- or branched-chain. One of the aliphatic substituents contains at least about 8 carbon atoms, typically from about 8 to about 18 carbon atoms, and at least one contains an anionic water-solubilizing group, e.g. carboxy, sulphonate, sulphate. See US 3,929,678 (column 19, lines 18-35) 15 for examples of amphotytic surfactants.

When included therein, the laundry detergent compositions of the present invention typically comprise from 0.2% to about 15%, preferably from about 1% to about 10% by weight of such amphotytic surfactants.

20 Zwitterionic surfactants are also suitable for use in laundry detergent compositions. These surfactants can be broadly described as derivatives of secondary and tertiary amines, derivatives of heterocyclic secondary and tertiary amines, or derivatives of quaternary ammonium, quaternary phosphonium or 25 tertiary sulphonium compounds. See US 3,929,678 (column 19, line 38 through column 22, line 48) for examples of zwitterionic surfactants.

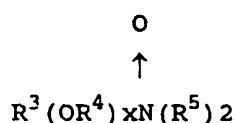
When included therein, the laundry detergent compositions of the present invention typically comprise from 0.2% to about 30 15%, preferably from about 1% to about 10% by weight of such zwitterionic surfactants.

Semi-polar non-ionic surfactants are a special category of non-ionic surfactants which include water-soluble amine oxides containing one alkyl moiety of from about 10 to about 18 carbon 35 atoms and 2 moieties selected from the group consisting of alkyl groups and hydroxyalkyl groups containing from about 1 to about 3 carbon atoms; water-soluble phosphine oxides containing one alkyl moiety of from about 10 to about 18 carbon atoms and 2

moieties selected from the group consisting of alkyl groups and hydroxyalkyl groups containing from about 1 to about 3 carbon atoms; and water-soluble sulphoxides containing one alkyl moiety from about 10 to about 18 carbon atoms and a moiety selected 5 from the group consisting of alkyl and hydroxyalkyl moieties of from about 1 to about 3 carbon atoms.

Semi-polar non-ionic detergent surfactants include the amine oxide surfactants having the formula:

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wherein  $\text{R}^3$  is an alkyl, hydroxyalkyl, or alkyl phenyl group or 15 mixtures thereof containing from about 8 to about 22 carbon atoms;  $\text{R}^4$  is an alkylene or hydroxyalkylene group containing from about 2 to about 3 carbon atoms or mixtures thereof;  $x$  is from 0 to about 3; and each  $\text{R}^5$  is an alkyl or hydroxyalkyl group containing from about 1 to about 3 carbon atoms or a 20 polyethylene oxide group containing from about 1 to about 3 ethylene oxide groups. The  $\text{R}^5$  groups can be attached to each other, e.g., through an oxygen or nitrogen atom, to form a ring structure.

These amine oxide surfactants in particular include  $\text{C}_{10}$ -25  $\text{C}_{18}$  alkyl dimethyl amine oxides and  $\text{C}_8$ - $\text{C}_{12}$  alkoxy ethyl dihydroxy ethyl amine oxides.

When included therein, the laundry detergent compositions of the present invention typically comprise from 0.2% to about 15%, preferably from about 1% to about 10% by weight of such 30 semi-polar non-ionic surfactants.

#### Builder system

The compositions according to the present invention may further comprise a builder system. Any conventional builder 35 system is suitable for use herein including aluminosilicate materials, silicates, polycarboxylates and fatty acids, materials such as ethylenediamine tetraacetate, metal ion sequestrants such as aminopolyphosphonates, particularly

ethylenediamine tetramethylene phosphonic acid and diethylene triamine pentamethylenephosphonic acid. Though less preferred for obvious environmental reasons, phosphate builders can also be used herein.

5 Suitable builders can be an inorganic ion exchange material, commonly an inorganic hydrated aluminosilicate material, more particularly a hydrated synthetic zeolite such as hydrated zeolite A, X, B, HS or MAP.

Another suitable inorganic builder material is layered 10 silicate, e.g. SKS-6 (Hoechst). SKS-6 is a crystalline layered silicate consisting of sodium silicate ( $Na_2Si_2O_5$ ).

Suitable polycarboxylates containing one carboxy group include lactic acid, glycolic acid and ether derivatives thereof as disclosed in Belgian Patent Nos. 831,368, 821,369 and 15 821,370. Polycarboxylates containing two carboxy groups include the water-soluble salts of succinic acid, malonic acid, (ethylenedioxy) diacetic acid, maleic acid, diglycollic acid, tartaric acid, tartronic acid and fumaric acid, as well as the ether carboxylates described in German Offenle-enschrift 20 2,446,686, and 2,446,487, US 3,935,257 and the sulphonyl carboxylates described in Belgian Patent No. 840,623. Polycarboxylates containing three carboxy groups include, in particular, water-soluble citrates, aconitrates and citracononates as well as succinate derivatives such as the 25 carboxymethyloxysuccinates described in British Patent No. 1,379,241, lactoxysuccinates described in Netherlands Application 7205873, and the oxypolycarboxylate materials such as 2-oxa-1,1,3-propane tricarboxylates described in British Patent No. 1,387,447.

30 Polycarboxylates containing four carboxy groups include oxydisuccinates disclosed in British Patent No. 1,261,829, 1,1,2,2,-ethane tetracarboxylates, 1,1,3,3-propane tetracarboxylates containing sulfo substituents include the sulphosuccinate derivatives disclosed in British Patent Nos. 35 1,398,421 and 1,398,422 and in US 3,936,448, and the sulphonated pyrolyzed citrates described in British Patent No. 1,082,179, while polycarboxylates containing phosphone substituents are disclosed in British Patent No. 1,439,000.

Alicyclic and heterocyclic polycarboxylates include cyclopentane-cis,cis-cis-tetracarboxylates, cyclopentadienide pentacarboxylates, 2,3,4,5-tetrahydro-furan - cis, cis, cis-tetracarboxylates, 2,5-tetrahydro-furan-cis, discarboxylates, 5 2,2,5,5,-tetrahydrofuran - tetracarboxylates, 1,2,3,4,5,6-hexane - hexacarboxylates and carboxymethyl derivatives of polyhydric alcohols such as sorbitol, mannitol and xylitol. Aromatic polycarboxylates include mellitic acid, pyromellitic acid and the phthalic acid derivatives disclosed in British Patent No. 10 1,425,343.

Of the above, the preferred polycarboxylates are hydroxy-carboxylates containing up to three carboxy groups per molecule, more particularly citrates.

Preferred builder systems for use in the present 15 compositions include a mixture of a water-insoluble aluminosilicate builder such as zeolite A or of a layered silicate (SKS-6), and a water-soluble carboxylate chelating agent such as citric acid.

A suitable chelator for inclusion in the detergent 20 compositions in accordance with the invention is ethylenediamine-N,N'-disuccinic acid (EDDS) or the alkali metal, alkaline earth metal, ammonium, or substituted ammonium salts thereof, or mixtures thereof. Preferred EDDS compounds are the free acid form and the sodium or magnesium salt thereof. 25 Examples of such preferred sodium salts of EDDS include Na<sub>2</sub>EDDS and Na<sub>4</sub>EDDS. Examples of such preferred magnesium salts of EDDS include MgEDDS and Mg<sub>2</sub>EDDS. The magnesium salts are the most preferred for inclusion in compositions in accordance with the invention.

30 Preferred builder systems include a mixture of a water-insoluble aluminosilicate builder such as zeolite A, and a water soluble carboxylate chelating agent such as citric acid.

Other builder materials that can form part of the builder system for use in granular compositions include inorganic 35 materials such as alkali metal carbonates, bicarbonates, silicates, and organic materials such as the organic phosphonates, amino polyalkylene phosphonates and amino polycarboxylates.

Other suitable water-soluble organic salts are the homo- or co-polymeric acids or their salts, in which the polycarboxylic acid comprises at least two carboxyl radicals separated from each other by not more than two carbon atoms.

5 Polymers of this type are disclosed in GB-A-1,596,756. Examples of such salts are polyacrylates of MW 2000-5000 and their copolymers with maleic anhydride, such copolymers having a molecular weight of from 20,000 to 70,000, especially about 40,000.

10 Detergency builder salts are normally included in amounts of from 5% to 80% by weight of the composition. Preferred levels of builder for liquid detergents are from 5% to 30%.

#### Enzymes

15 Preferred detergent compositions, in addition to the enzyme preparation of the invention, comprise other enzyme(s) which provides cleaning performance and/or fabric care benefits. Such enzymes include proteases, lipases, cutinases, amylases, cellulases, peroxidases, other oxidases (e.g. 20 laccases).

Proteases: Any protease suitable for use in alkaline solutions can be used. Suitable proteases include those of animal, vegetable or microbial origin. Microbial origin is preferred. 25 Chemically or genetically modified mutants are included. The protease may be a serine protease, preferably an alkaline microbial protease or a trypsin-like protease. Examples of alkaline proteases are subtilisins, especially those derived from Bacillus, e.g., subtilisin Novo, subtilisin Carlsberg, 30 subtilisin 309, subtilisin 147 and subtilisin 168 (described in WO 89/06279). Examples of trypsin-like proteases are trypsin (e.g. of porcine or bovine origin) and the Fusarium protease described in WO 89/06270.

Preferred commercially available protease enzymes include 35 those sold under the trade names Alcalase, Savinase, Primase, Durazym, and Esperase by Novo Nordisk A/S (Denmark), those sold under the trade name Maxatase, Maxacal, Maxapem, Properase, Purafect and Purafect OXP by Genencor International, and those

sold under the trade name Opticlean and Optimase by Solvay Enzymes. Protease enzymes may be incorporated into the compositions in accordance with the invention at a level of from 0.00001% to 2% of enzyme protein by weight of the composition, 5 preferably at a level of from 0.0001% to 1% of enzyme protein by weight of the composition, more preferably at a level of from 0.001% to 0.5% of enzyme protein by weight of the composition, even more preferably at a level of from 0.01% to 0.2% of enzyme protein by weight of the composition.

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Lipases: Any lipase suitable for use in alkaline solutions can be used. Suitable lipases include those of bacterial or fungal origin. Chemically or genetically modified mutants are included.

Examples of useful lipases include a Humicola lanuginosa 15 lipase, e.g., as described in EP 258 068 and EP 305 216, a Rhizomucor miehei lipase, e.g., as described in EP 238 023, a Candida lipase, such as a C. antarctica lipase, e.g., the C. antarctica lipase A or B described in EP 214 761, a Pseudomonas 20 lipase such as a P. alcaligenes and P. pseudoalcaligenes lipase, e.g., as described in EP 218 272, a P. cepacia lipase, e.g., as described in EP 331 376, a P. stutzeri lipase, e.g., as disclosed in GB 1,372,034, a P. fluorescens lipase, a Bacillus 25 lipase, e.g., a B. subtilis lipase (Dartois et al., (1993), Biochemica et Biophysica acta 1131, 253-260), a B. stearothermophilus lipase (JP 64/744992) and a B. pumilus lipase (WO 91/16422).

Furthermore, a number of cloned lipases may be useful, including the Penicillium camembertii lipase described by Yamaguchi et al., (1991), Gene 103, 61-67), the Geotricum candidum lipase (Schimada, Y. et al., (1989), J. Biochem., 106, 30 383-388), and various Rhizopus lipases such as a R. delemar lipase (Hass, M.J et al., (1991), Gene 109, 117-113), a R. niveus lipase (Kugimiya et al., (1992), Biosci. Biotech. Biochem. 56, 716-719) and a R. oryzae lipase.

35 Other types of lipolytic enzymes such as cutinases may also be useful, e.g., a cutinase derived from Pseudomonas mendocina as described in WO 88/09367, or a cutinase derived from Fusarium solani pisi (e.g. described in WO 90/09446).

Especially suitable lipases are lipases such as M1 Lipase<sup>TM</sup>, Luma fast<sup>TM</sup> and Lipomax<sup>TM</sup> (Genencor), Lipolase<sup>TM</sup> and Lipolase Ultra<sup>TM</sup> (Novo Nordisk A/S), and Lipase P "Amano" (Amano Pharmaceutical Co. Ltd.).

5 The lipases are normally incorporated in the detergent composition at a level of from 0.00001% to 2% of enzyme protein by weight of the composition, preferably at a level of from 0.0001% to 1% of enzyme protein by weight of the composition, more preferably at a level of from 0.001% to 0.5% of enzyme 10 protein by weight of the composition, even more preferably at a level of from 0.01% to 0.2% of enzyme protein by weight of the composition.

Amylases: Any amylase ( $\alpha$  and/or  $\beta$ ) suitable for use in alkaline 15 solutions can be used. Suitable amylases include those of bacterial or fungal origin. Chemically or genetically modified mutants are included. Amylases include, for example,  $\alpha$ -amylases obtained from a special strain of B. licheniformis, described in more detail in GB 1,296,839. Commercially available amylases are 20 Duramyl<sup>TM</sup>, Termamyl<sup>TM</sup>, Fungamyl<sup>TM</sup> and BAN<sup>TM</sup> (available from Novo Nordisk A/S) and Rapidase<sup>TM</sup> and Maxamyl P<sup>TM</sup> (available from Genencor).

The amylases are normally incorporated in the detergent composition at a level of from 0.00001% to 2% of enzyme protein 25 by weight of the composition, preferably at a level of from 0.0001% to 1% of enzyme protein by weight of the composition, more preferably at a level of from 0.001% to 0.5% of enzyme protein by weight of the composition, even more preferably at a level of from 0.01% to 0.2% of enzyme protein by weight of the 30 composition.

Cellulases: Any cellulase suitable for use in alkaline solutions can be used. Suitable cellulases include those of bacterial or fungal origin. Chemically or genetically modified mutants are 35 included. Suitable cellulases are disclosed in US 4,435,307, which discloses fungal cellulases produced from Humicola insolens. Especially suitable cellulases are the cellulases having colour care benefits. Examples of such cellulases are

cellulases described in European patent publication No. 0 495 257.

Commercially available cellulases include Celluzyme™ produced by a strain of Humicola insolens, (Novo Nordisk A/S), 5 and KAC-500(B)™ (Kao Corporation).

Cellulases are normally incorporated in the detergent composition at a level of from 0.00001% to 2% of enzyme protein by weight of the composition, preferably at a level of from 0.0001% to 1% of enzyme protein by weight of the composition, 10 more preferably at a level of from 0.001% to 0.5% of enzyme protein by weight of the composition, even more preferably at a level of from 0.01% to 0.2% of enzyme protein by weight of the composition.

15 Peroxidases/Oxidases: Peroxidase enzymes are used in combination with hydrogen peroxide or a source thereof (e.g. a percarbonate, perborate or persulphate). Oxidase enzymes are used in combination with oxygen. Both types of enzymes are used for "solution bleaching", i.e. to prevent transfer of a textile dye 20 from a dyed fabric to another fabric when said fabrics are washed together in a wash liquor, preferably together with an enhancing agent as described in e.g. WO 94/12621 and WO 95/01426. Suitable peroxidases/oxidases include those of plant, bacterial or fungal origin. Chemically or genetically modified 25 mutants are included.

Peroxidase and/or oxidase enzymes are normally incorporated in the detergent composition at a level of from 0.00001% to 2% of enzyme protein by weight of the composition, preferably at a level of from 0.0001% to 1% of enzyme protein by 30 weight of the composition, more preferably at a level of from 0.001% to 0.5% of enzyme protein by weight of the composition, even more preferably at a level of from 0.01% to 0.2% of enzyme protein by weight of the composition.

Mixtures of the above mentioned enzymes are encompassed 35 herein, in particular a mixture of a protease, an amylase, a lipase and/or a cellulase.

The enzyme of the invention, or any other enzyme incorporated in the detergent composition, is normally

incorporated in the detergent composition at a level from 0.00001% to 2% of enzyme protein by weight of the composition, preferably at a level from 0.0001% to 1% of enzyme protein by weight of the composition, more preferably at a level from 5 0.001% to 0.5% of enzyme protein by weight of the composition, even more preferably at a level from 0.01% to 0.2% of enzyme protein by weight of the composition.

Bleaching agents: Additional optional detergent ingredients that 10 can be included in the detergent compositions of the present invention include bleaching agents such as PB1, PB4 and percarbonate with a particle size of 400-800 microns. These bleaching agent components can include one or more oxygen bleaching agents and, depending upon the bleaching agent chosen, 15 one or more bleach activators. When present oxygen bleaching compounds will typically be present at levels of from about 1% to about 25%. In general, bleaching compounds are optional added components in non-liquid formulations, e.g. granular detergents.

The bleaching agent component for use herein can be any of 20 the bleaching agents useful for detergent compositions including oxygen bleaches as well as others known in the art.

The bleaching agent suitable for the present invention can be an activated or non-activated bleaching agent.

One category of oxygen bleaching agent that can be used 25 encompasses percarboxylic acid bleaching agents and salts thereof. Suitable examples of this class of agents include magnesium monoperoxyphthalate hexahydrate, the magnesium salt of meta-chloro perbenzoic acid, 4-nonylamino-4-oxoperoxybutyric acid and diperoxydodecanedioic acid. Such bleaching agents are 30 disclosed in US 4,483,781, US 740,446, EP 0 133 354 and US 4,412,934. Highly preferred bleaching agents also include 6-nonylamino-6-oxoperoxyoctanoic acid as described in US 4,634,551.

Another category of bleaching agents that can be used encompasses the halogen bleaching agents. Examples of hypohalite 35 bleaching agents, for example, include trichloro isocyanuric acid and the sodium and potassium dichloroisocyanurates and N-chloro and N-bromo alkane sulphonamides. Such materials are

normally added at 0.5-10% by weight of the finished product, preferably 1-5% by weight.

The hydrogen peroxide releasing agents can be used in combination with bleach activators such as tetra-acetylene-5 diamine (TAED), nonanoyloxybenzenesulfonate (NOBS, described in US 4,412,934), 3,5-trimethyl-hexanooloxybenzenesulfonate (ISONOBS, described in EP 120 591) or pentaacetylglucose (PAG), which are perhydrolyzed to form a peracid as the active bleaching species, leading to improved bleaching effect. In 10 addition, very suitable are the bleach activators C8(6-octanamido-caproyl) oxybenzene-sulphonate, C9(6-nanamido caproyl) oxybenzenesulphonate and C10 (6-decanamido caproyl) oxybenzenesulphonate or mixtures thereof. Also suitable activators are acylated citrate esters such as disclosed in 15 European Patent Application No. 91870207.7.

Useful bleaching agents, including peroxyacids and bleaching systems comprising bleach activators and peroxygen bleaching compounds for use in cleaning compositions according to the invention are described in application USSN 08/136,626.

20 The hydrogen peroxide may also be present by adding an enzymatic system (i.e. an enzyme and a substrate therefore) which is capable of generation of hydrogen peroxide at the beginning or during the washing and/or rinsing process. Such enzymatic systems are disclosed in European Patent Publication 25 EP 0 537 381.

Bleaching agents other than oxygen bleaching agents are also known in the art and can be utilised herein. One type of non-oxygen bleaching agent of particular interest includes photo-activated bleaching agents such as the sulphonated zinc 30 and/or aluminium phthalocyanines. These materials can be deposited upon the substrate during the washing process. Upon irradiation with light, in the presence of oxygen, such as by hanging clothes out to dry in the daylight, the sulphonated zinc phthalocyanine is activated and, consequently, the substrate is 35 bleached. Preferred zinc phthalocyanine and a photo-activated bleaching process are described in US 4,033,718. Typically, detergent composition will contain about 0.025% to about 1.25%, by weight, of sulphonated zinc phthalocyanine.

Bleaching agents may also comprise a manganese catalyst. The manganese catalyst may, e.g., be one of the compounds described in "Efficient manganese catalysts for low-temperature bleaching", Nature 369, 1994, pp. 637-639.

5

Suds suppressors: Another optional ingredient is a suds suppressor, exemplified by silicones, and silica-silicone mixtures. Silicones can generally be represented by alkylated polysiloxane materials, while silica is normally used in finely divided forms exemplified by silica aerogels and xerogels and hydrophobic silicas of various types. These materials can be incorporated as particulates, in which the suds suppressor is advantageously releasably incorporated in a water-soluble or water-dispersible, substantially non surface-active detergent impermeable carrier. Alternatively the suds suppressor can be dissolved or dispersed in a liquid carrier and applied by spraying on to one or more of the other components.

A preferred silicone suds controlling agent is disclosed in US 3,933,672. Other particularly useful suds suppressors are 20 the self-emulsifying silicone suds suppressors, described in German Patent Application DTOS 2,646,126. An example of such a compound is DC-544, commercially available from Dow Corning, which is a siloxaneglycol copolymer. Especially preferred suds controlling agent are the suds suppressor system comprising a 25 mixture of silicone oils and 2-alkyl-alkanols. Suitable 2-alkyl-alkanols are 2-butyl-octanol which are commercially available under the trade name Isofol 12 R.

Such suds suppressor system are described in European Patent Publication EP 0 593 841.

30 Especially preferred silicone suds controlling agents are described in European Patent Application No. 92201649.8. Said compositions can comprise a silicone/ silica mixture in combination with fumed nonporous silica such as Aerosil<sup>R</sup>.

The suds suppressors described above are normally employed 35 at levels of from 0.001% to 2% by weight of the composition, preferably from 0.01% to 1% by weight.

Other components: Other components used in detergent compositions may be employed such as soil-suspending agents, soil-releasing agents, optical brighteners, abrasives, bactericides, tarnish inhibitors, coloring agents, and/or 5 encapsulated or non-encapsulated perfumes.

Especially suitable encapsulating materials are water soluble capsules which consist of a matrix of polysaccharide and polyhydroxy compounds such as described in GB 1,464,616.

Other suitable water soluble encapsulating materials 10 comprise dextrins derived from ungelatinized starch acid esters of substituted dicarboxylic acids such as described in US 3,455,838. These acid-ester dextrins are, preferably, prepared from such starches as waxy maize, waxy sorghum, sago, tapioca and potato. Suitable examples of said encapsulation materials 15 include N-Lok manufactured by National Starch. The N-Lok encapsulating material consists of a modified maize starch and glucose. The starch is modified by adding mono-functional substituted groups such as octenyl succinic acid anhydride.

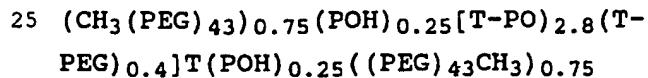
Anti-redeposition and soil suspension agents suitable 20 herein include cellulose derivatives such as methylcellulose, carboxymethylcellulose and hydroxyethylcellulose, and homo- or co-polymeric polycarboxylic acids or their salts. Polymers of this type include the polyacrylates and maleic anhydride-acrylic acid copolymers previously mentioned as builders, as well as 25 copolymers of maleic anhydride with ethylene, methylvinyl ether or methacrylic acid, the maleic anhydride constituting at least 20 mole percent of the copolymer. These materials are normally used at levels of from 0.5% to 10% by weight, more preferably from 0.75% to 8%, most preferably from 1% to 6% by weight of the 30 composition.

Preferred optical brighteners are anionic in character, examples of which are disodium 4,4'-bis-(2-diethanolamino-4-anilino -s- triazin-6-ylamino)stilbene-2:2' disulphonate, disodium 4, - 4'-bis-(2-morpholino-4-anilino-s-triazin-6-35 ylamino-stilbene-2:2' - disulphonate, disodium 4,4' - bis-(2,4-dianilino-s-triazin-6-ylamino)stilbene-2:2' - disulphonate, monosodium 4',4'' - bis-(2,4-dianilino-s-tri-azin-6-ylamino)stilbene-2-sulphonate, disodium 4,4' -bis-(2-anilino-4-

(N-methyl-N-2-hydroxyethylamino)-s-triazin-6-ylamino)stilbene-2,2' - disulphonate, di-sodium 4,4' -bis-(4-phenyl-2,1,3-triazol-2-yl)-stilbene-2,2' disulphonate, di-so-dium 4,4'bis(2-anilino-4-(1-methyl-2-hydroxyethylamino)-s-triazin-6-ylamino)stilbene-2,2' disulphonate, sodium 2(stilbyl-4'-(naphtho-1',2':4,5)-1,2,3, - triazole-2''-sulphonate and 4,4'-bis(2-sulphostyryl)biphenyl.

Other useful polymeric materials are the polyethyleneglycols, particularly those of molecular weight 10 1000-10000, more particularly 2000 to 8000 and most preferably about 4000. These are used at levels of from 0.20% to 5% more preferably from 0.25% to 2.5% by weight. These polymers and the previously mentioned homo- or co-polymeric polycarboxylate salts are valuable for improving whiteness maintenance, fabric ash 15 deposition, and cleaning performance on clay, proteinaceous and oxidizable soils in the presence of transition metal impurities.

Soil release agents useful in compositions of the present invention are conventionally copolymers or terpolymers of terephthalic acid with ethylene glycol and/or propylene glycol 20 units in various arrangements. Examples of such polymers are disclosed in US 4,116,885 and 4,711,730 and EP 0 272 033. A particular preferred polymer in accordance with EP 0 272 033 has the formula:



where PEG is  $-(\text{OC}_2\text{H}_4)_0-$ , PO is  $(\text{OC}_3\text{H}_6\text{O})$  and T is  $(\text{pOOC}_6\text{H}_4\text{CO})$ .

30 Also very useful are modified polyesters as random copolymers of dimethyl terephthalate, dimethyl sulfoisophthalate, ethylene glycol and 1,2-propanediol, the end groups consisting primarily of sulphobenzoate and secondarily of mono esters of ethylene glycol and/or 1,2-propanediol. The 35 target is to obtain a polymer capped at both end by sulphobenzoate groups, "primarily", in the present context most of said copolymers herein will be endcapped by sulphobenzoate groups. However, some copolymers will be less than fully capped,

and therefore their end groups may consist of monoester of ethylene glycol and/or 1,2-propanediol, thereof consist "secondarily" of such species.

The selected polyesters herein contain about 46% by weight 5 of dimethyl terephthalic acid, about 16% by weight of 1,2-propanediol, about 10% by weight ethylene glycol, about 13% by weight of dimethyl sulfobenzoic acid and about 15% by weight of sulfoisophthalic acid, and have a molecular weight of about 3.000. The polyesters and their method of preparation are 10 described in detail in EP 311 342.

Softening agents: Fabric softening agents can also be incorporated into laundry detergent compositions in accordance with the present invention. These agents may be inorganic or 15 organic in type. Inorganic softening agents are exemplified by the smectite clays disclosed in GB-A-1 400898 and in US 5,019,292. Organic fabric softening agents include the water insoluble tertiary amines as disclosed in GB-A1 514 276 and EP 0 011 340 and their combination with mono C<sub>12</sub>-C<sub>14</sub> quaternary ammonium salts are disclosed in EP-B-0 026 528 and di-long-chain 20 amides as disclosed in EP 0 242 919. Other useful organic ingredients of fabric softening systems include high molecular weight polyethylene oxide materials as disclosed in EP 0 299 575 and 0 313 146.

25 Levels of smectite clay are normally in the range from 5% to 15%, more preferably from 8% to 12% by weight, with the material being added as a dry mixed component to the remainder of the formulation. Organic fabric softening agents such as the water-insoluble tertiary amines or dilong chain amide materials 30 are incorporated at levels of from 0.5% to 5% by weight, normally from 1% to 3% by weight whilst the high molecular weight polyethylene oxide materials and the water soluble cationic materials are added at levels of from 0.1% to 2%, normally from 0.15% to 1.5% by weight. These materials are 35 normally added to the spray dried portion of the composition, although in some instances it may be more convenient to add them as a dry mixed particulate, or spray them as molten liquid on to other solid components of the composition.

Polymeric dye-transfer inhibiting agents: The detergent compositions according to the present invention may also comprise from 0.001% to 10%, preferably from 0.01% to 2%, more preferably from 0.05% to 1% by weight of polymeric dye-transfer inhibiting agents. Said polymeric dye-transfer inhibiting agents are normally incorporated into detergent compositions in order to inhibit the transfer of dyes from colored fabrics onto fabrics washed therewith. These polymers have the ability of complexing or adsorbing the fugitive dyes washed out of dyed fabrics before the dyes have the opportunity to become attached to other articles in the wash.

Especially suitable polymeric dye-transfer inhibiting agents are polyamine N-oxide polymers, copolymers of N-vinylpyrrolidone and N-vinylimidazole, polyvinylpyrrolidone polymers, polyvinyloxazolidones and polyvinylimidazoles or mixtures thereof.

Addition of such polymers also enhances the performance of the enzymes according the invention.

20 The detergent composition according to the invention can be in liquid, paste, gels, bars or granular forms.

Non-dusting granulates may be produced, e.g., as disclosed in US 4,106,991 and 4,661,452 (both to Novo Industri A/S) and may optionally be coated by methods known in the art. Examples 25 of waxy coating materials are poly(ethylene oxide) products (polyethyleneglycol, PEG) with mean molecular weights of 1000 to 20000; ethoxylated nonylphenols having from 16 to 50 ethylene oxide units; ethoxylated fatty alcohols in which the alcohol contains from 12 to 20 carbon atoms and in which there are 15 to 30 80 ethylene oxide units; fatty alcohols; fatty acids; and mono- and di- and triglycerides of fatty acids. Examples of film-forming coating materials suitable for application by fluid bed techniques are given in GB 1483591.

35 Granular compositions according to the present invention can also be in "compact form", i.e. they may have a relatively higher density than conventional granular detergents, i.e. from 550 to 950 g/l; in such case, the granular detergent compositions according to the present invention will contain a

lower amount of "Inorganic filler salt", compared to conventional granular detergents; typical filler salts are alkaline earth metal salts of sulphates and chlorides, typically sodium sulphate; "Compact" detergent typically comprise not more than 10% filler salt. The liquid compositions according to the present invention can also be in "concentrated form", in such case, the liquid detergent compositions according to the present invention will contain a lower amount of water, compared to conventional liquid detergents. Typically, the water content of the concentrated liquid detergent is less than 30%, more preferably less than 20%, most preferably less than 10% by weight of the detergent compositions.

The compositions of the invention may for example, be formulated as hand and machine laundry detergent compositions including laundry additive compositions and compositions suitable for use in the pre-treatment of stained fabrics, rinse added fabric softener compositions, and compositions for use in general household hard surface cleaning operations and dishwashing operations.

20 The following examples are meant to exemplify compositions for the present invention, but are not necessarily meant to limit or otherwise define the scope of the invention.

In the detergent compositions, the abbreviated component identifications have the following meanings:

25

LAS: Sodium linear  $C_{12}$  alkyl benzene sulphonate

TAS: Sodium tallow alkyl sulphate

30 XYAS: Sodium  $C_{1X} - C_{1Y}$  alkyl sulphate

SS: Secondary soap surfactant of formula 2-butyl octanoic acid

35 25EY: A  $C_{12} - C_{15}$  predominantly linear primary alcohol condensed with an average of Y moles of ethylene oxide

40 45EY: A  $C_{14} - C_{15}$  predominantly linear primary alcohol condensed with an average of Y moles of ethylene oxide

XYEZY:  $C_{1X} - C_{1Y}$  sodium alkyl sulphate condensed with an average of Z moles of ethylene oxide per mole

Non-ionic: C<sub>13</sub> - C<sub>15</sub> mixed ethoxylated/propoxylated fatty alcohol with an average degree of ethoxylation of 3.8 and an average degree of propoxylation of 4.5 sold under the trade name Plurafax LF404 by BASF 5 GmbH

CFAA: C<sub>12</sub> - C<sub>14</sub> alkyl N-methyl glucamide

10 TFAA: C<sub>16</sub> - C<sub>18</sub> alkyl N-methyl glucamide

Silicate: Amorphous Sodium Silicate (SiO<sub>2</sub>:Na<sub>2</sub>O ratio = 2.0)

15 NaSKS-6: Crystalline layered silicate of formula δ-Na<sub>2</sub>Si<sub>2</sub>O<sub>5</sub>

Carbonate: Anhydrous sodium carbonate

15 Phosphate: Sodium tripolyphosphate

20 MA/AA: Copolymer of 1:4 maleic/acrylic acid, average molecular weight about 80,000

25 Poly-acrylate: Polyacrylate homopolymer with an average molecular weight of 8,000 sold under the trade name PA30 by BASF GmbH

30 Zeolite A: Hydrated Sodium Aluminosilicate of formula Na<sub>12</sub>(AlO<sub>2</sub>SiO<sub>2</sub>)<sub>12</sub>.27H<sub>2</sub>O having a primary particle size in the range from 1 to 10 micrometers

Citrate: Tri-sodium citrate dihydrate

35 Citric: Citric Acid

35 Perborate: Anhydrous sodium perborate monohydrate bleach, empirical formula NaBO<sub>2</sub>.H<sub>2</sub>O<sub>2</sub>

40 PB4: Anhydrous sodium perborate tetrahydrate

40 Per-carbonate: Anhydrous sodium percarbonate bleach of empirical formula 2Na<sub>2</sub>CO<sub>3</sub>.3H<sub>2</sub>O<sub>2</sub>

45 TAED: Tetraacetyl ethylene diamine

CMC: Sodium carboxymethyl cellulose

50 DETPMP: Diethylene triamine penta (methylene phosphonic acid), marketed by Monsanto under the Trade name Dequest 2060

PVP: Polyvinylpyrrolidone polymer

55 EDDS: Ethylenediamine-N, N'-disuccinic acid, [S,S] isomer in the form of the sodium salt

Suds            25% paraffin wax Mpt 50°C, 17% hydrophobic silica,  
58%

Suppressor: paraffin oil

5            Granular  
Suds:        12% Silicone/silica, 18% stearyl alcohol, 70%

Suppressor: starch in granular form

10            Sulphate: Anhydrous sodium sulphate

HMWPEO:      High molecular weight polyethylene oxide

15            TAE 25:      Tallow alcohol ethoxylate (25)

Detergent Example I

A granular fabric cleaning composition in accordance with  
the invention may be prepared as follows:

20	Sodium linear C <sub>12</sub> alkyl benzene sulphonate	6.5
	Sodium sulphate	15.0
25	Zeolite A	26.0
	Sodium nitrilotriacetate	5.0
30	Enzyme of the invention	0.1
	PVP	0.5
	TAED	3.0
35	Boric acid	4.0
	Perborate	18.0
40	Phenol sulphonate	0.1
	Minors	Up to 100

Detergent Example II

45            A compact granular fabric cleaning composition (density  
800 g/l) in accord with the invention may be prepared as  
follows:

	45AS	8.0
50	25E3S	2.0
	25E5	3.0

25E3	3.0	
TFAA	2.5	
Zeolite A	17.0	
NaSKS-6	12.0	
5 Citric acid	3.0	
Carbonate	7.0	
MA/AA	5.0	
CMC	0.4	
Enzyme of the invention	0.1	
10 TAED	6.0	
Percarbonate	22.0	
EDDS	0.3	
Granular suds suppressor	3.5	
water/minors	Up to 100%	

15 Detergent Example III

Granular fabric cleaning compositions in accordance with the invention which are especially useful in the laundering of coloured fabrics were prepared as follows:

LAS	10.7	-
TAS	2.4	-
TFAA	-	4.0
45AS	3.1	10.0
45E7	4.0	-
25 25E3S	-	3.0
68E11	1.8	-
25E5	-	8.0
Citrate	15.0	7.0
Carbonate	-	10
30 Citric acid	2.5	3.0
Zeolite A	32.1	25.0
Na-SKS-6	-	9.0
MA/AA	5.0	5.0
DETPMP	0.2	0.8
35 Enzyme of the invention	0.10	0.05
Silicate	2.5	-
Sulphate	5.2	3.0
PVP	0.5	-

39

Poly (4-vinylpyridine)-N-Oxide/copolymer of vinyl-imidazole and vinyl-pyrrolidone	-	0.2
5		
Perborate	1.0	-
Phenol sulphonate	0.2	-
Water/Minors	Up to 100%	

10 Detergent Example IV

Granular fabric cleaning compositions in accordance with the invention which provide "Softening through the wash" capability may be prepared as follows:

15	45AS	-	10.0
	LAS	7.6	-
	68AS	1.3	-
	45E7	4.0	-
	25E3	-	5.0
20	Coco-alkyl-dimethyl hydroxy-ethyl ammonium chloride	1.4	1.0
	Citrate	5.0	3.0
	Na-SKS-6	-	11.0
25	Zeolite A	15.0	15.0
	MA/AA	4.0	4.0
	DETPMP	0.4	0.4
	Perborate	15.0	-
	Percarbonate	-	15.0
30	TAED	5.0	5.0
	Smectite clay	10.0	10.0
	HMWPEO	-	0.1
	Enzyme of the invention	0.10	0.05
	Silicate	3.0	5.0
35	Carbonate	10.0	10.0
	Granular suds suppressor	1.0	4.0
	CMC	0.2	0.1
	Water/Minors	Up to 100%	

Detergent Example V

Heavy duty liquid fabric cleaning compositions in accordance with the invention may be prepared as follows:

	I	II
5 LAS acid form	-	25.0
Citric acid	5.0	2.0
25AS acid form	8.0	-
25AE2S acid form	3.0	-
10 25AE7	8.0	-
CFAA	5	-
DETPMP	1.0	1.0
Fatty acid	8	-
Oleic acid	-	1.0
15 Ethanol	4.0	6.0
Propanediol	2.0	6.0
Enzyme of the invention	0.10	0.05
Coco-alkyl dimethyl hydroxy ethyl ammonium	-	3.0
20 chloride		
Smectite clay	-	5.0
PVP	2.0	-
Water / Minors	Up to 100%	

25

Treatment of human or animal moieties

The invention provides a method for antimicrobial treatment of microorganisms or viruses present on or in human or animal skin, hair, oral cavities, mucous membranes, teeth, eyes, 30 wounds or bruises.

Thus the invention may be useful for disinfection, e.g. treatment of acne or other skin infections, infections in the eye or the mouth, microbial growth on feet, in armpits; teeth (oral care), wounds, bruises and the like. The treatment may be 35 applied by use of an aerosol, liquid, emulsion, gel, slurry, paste or solid comprising said laccase and said enhancer.

Treatment of cosmetics, food or beverages or other products

The invention may be useful for preservation of food, beverages, cosmetics such as lotions, creams, gels, ointments, soaps, shampoos, conditioners, antiperspirants, deodorants, 5 mouth wash, contact lens products, foot bath products; enzyme formulations, or food ingredients. The invention may be applied to the unpreserved food, beverages, cosmetics, food ingredients in amounts effective for obtaining the desired antimicrobial effect.

10

Treatment of contact lenses

The invention may be useful for cleaning and/or antimicrobial treatment of contact lenses.

15 Treatment of a hard surface

In general it is contemplated that the present invention provides a method, which is useful for antimicrobial treatment of any hard surface as defined earlier. The treatment may be applied for general disinfection purposes, e.g. disinfection of 20 hospital wards, operation rooms, rooms for food processing or other facilities, which require disinfection. The hard surface can also be a process equipment member of a cooling tower, a water treatment plant, a dairy, a processing plant for food or food additives, a chemical or pharmaceutical process plant. The 25 hard surface may also be a medical device or a water sanitation equipment. Accordingly, the invention provides an antimicrobial method, which is useful in a conventional cleaning-in-place (C-I-P) system. The laccase and the enhancer employed in the context of the invention may, through a medium, be brought in 30 contact with the surface in question and should be present in amounts, which has an antimicrobial effect.

Conservation/preservation of paints

Conservation of paint products in cans has in the art been 35 accomplished by adding non-enzymatic organic biocides to the paints. In the context of the invention paint is construed as a substance comprising a solid coloring matter dissolved or dispersed in a liquid vehicle such as water, organic solvent

and/or oils, which when spread over a surface, dries to leave a thin colored, decorative and/or protective coating. Typically isothiazoliones, such as 5-chlor-2-methyl-4-thia-zoli-3-on, has been added to the paint as biocides at dosages in the range of 5 about 0.05-0.5% to inhibit/prevent microbial growth in the paint. The method of the invention can however suitably be applied in this field, thereby solving the problem of the ever present environmental bio-hazards of using toxic organic biocides by replacing these toxic biocides with environmentally 10 compatible enzymes. Thus the invention provides a method for conservation of a paint comprising contacting said paint with a laccase and one or more enhancers of the invention. Further the invention provides a paint composition comprising a laccase and one or more enhancers of the invention.

15 The paint is preferably a water based paint, i.e. the solids of the paint is dispersed in an aqueous solution. The paint may contain 0-20 % organic solvent, preferable 0-10%, e.g. 0-5%.

20 The enzyme may be added the paint in an amount of 0.0001- 100 mg active enzyme protein per litre paint, preferable 0.001- 10 mg/L, e.g. 0.01-1 mg/L, while the enhancer may be added in an amount of 10-500  $\mu$ M, preferably 25-250  $\mu$ M, e.g. 100  $\mu$ M of the paint composition.

25 The invention is illustrated by the following non-limiting examples.

**Example 1:**

**Antibacterial activity of laccases with different enhancers**

30 The antimicrobial activity (i.e. bactericidal activity) of recombinant *Myceliophthora* laccase (rMtL, WO 95/33836) and recombinant *Polyporus* laccase (rPpL, WO 96/00290), was tested at pH 6 by use of methylsyringate (MeS), cinnamic acid, chlorogenic acid, syringaldehyd and ppt as enhancer.

35 Bactericidal activity was evaluated in 0.05 M MES-buffer (2-[N-morpholino]ethanesulfonic acid) (pH 6), which were flushed with air for 5 min before filter sterilisation. The bactericidal activity was determined against *Pseudomonas aeruginosa* (ATCC10145)

and *Staphylococcus epidermidis* (DSM20042). Cells were grown in Tryptone Soya Broth (Oxoid CM129) at 30°C for 24 h and diluted in the MES-buffer to a final cell concentration of approximately  $10^4$  cfu/ml. The cell suspensions were mixed with laccase (3 mg/L) and enhancer (0.1 mM) for 20 min at 40°C. The bactericidal activity was determined by incubation in Malthus. Detection times measured by the Malthus instrument were converted to cfu/ml by a calibration curve. Either direct or indirect Malthus measurements were used when enumerating total survival cells (Malthus Flexi 10 M2060, Malthus Instrument Limited). By the direct measurements, the cell metabolism was determined by conductance measurements in the growth substrate. By the indirect measurements, 3 ml of growth medium was transferred to the outer chamber of the indirect Malthus cells, and 0.5 ml of sterile KOH (0.1 M) was transferred 15 to the inner chamber. The cell suspensions were after enzyme treatment transferred to the outer chamber of the Malthus cell. As cells are growing in the outer chamber they produce CO<sub>2</sub> which will dissolve in the KOH in the inner chamber and thereby change the conductance of the KOH. The amount of CO<sub>2</sub> formed by the 20 respiring cells surviving the enzyme treatment was used for estimating the number of viable cells. When the conductance change is measurable by the Malthus, a detection time (dt) will be recorded. The dt's were converted to colony counts by use of a calibration curve relating cfu/ml to dt (Johansen et al. 1995. 25 Journal of Applied Bacteriology 78:297-303, Johansen et al. 1997, Applied and Environmental Microbiology 63:3724-3728).

Bactericidal activity ( $\log(\text{cfu/ml})$ ) = the logarithm to the number of killed cells) was obtained with rPpL and rMtL at pH=6, laccase=3mg/L and enhancer 0.1 mM using methylsyringate (MeS) as 30 enhancer. None of the other enhancers resulted in bactericidal activity (Fig. 1; 1=no enhacer; 2=methylsyringate; 3=cinnamic acid; 4=chlorogenic acid; 5=PPT; 6=syringaldehyde) at these experimental conditions, however, the bactericidal activity of a laccase/enhancer system depends inter alia on pH etc., thus the 35 other enhancer may be favourably at e.g. high pH.

The bactericidal activity of rMtL/MeS or rPpL/MeS was particularly pronounced against *S. epidermidis* (Fig. 1) which was 100% killed (pH 6) by the rPpL/MeS and only a few cells survived

the treatment with rMtL/MeS. Whereas the bactericidal activity against *P. aeruginosa* was observed as a cell reduction of 1-2 log units (Fig. 1).

5 Example 2:

**Bactericidal activity of *Myceliophthora* laccase and methylsyringate**

Antimicrobial activity (i.e. bactericidal activity) of 10 *Myceliophthora* laccase (rMtL) and methylsyringate (MeS) was determined using a 3<sup>2</sup> factorial design at pH 6 at 40 °C in MES-buffer as described in example 1, however, a higher cell concentration was used (10<sup>7</sup> - 10<sup>8</sup> cfu/ml). Tested rMtL levels was 0 - 2,5 - 5 mg/L and MeS levels was 0 - 5 - 10 mM.

15 Bactericidal activity against *P. aeruginosa* ATCC10145 was obtained at MeS concentrations between 5 - 10 mM. Increasing the rMtL concentration from 2.5 to 5 mg/L resulted in a decreased bactericidal activity, thus the optimal concentration of enzyme will be below 5 mg/L for a bactericidal activity against *P. aeruginosa* at these particular conditions. The bactericidal activity obtained at high MeS concentrations at pH 6 was very close to a 100% bactericidal activity (Fig. 2). At pH 4, a 100% bactericidal activity was obtained.

The Gram-positive strain, *S. epidermidis*, was killed 100% by 25 rMtL/MeS treatment at pH 5-6 and MeS concentrations above 0.5 mM. MeS was not bactericidal against the two test-organisms, in the used concentrations, unless combined with laccase.

**Example 3:**

30 **Optimum pH for the antimicrobial activity of Laccase/methylsyringate**

Antimicrobial activity (i.e. bactericidal activity) of rMtL and rPpL with MeS as enhancer was determined at pH 4 - 10 by use 35 of the following buffer systems; homopipes (pH 4 and 5), MES (pH 6), HEPES (pH 7 and 8), HEPES/CAPS (pH 9) and CAPS (pH 10). Bactericidal activity was evaluated against *Staphylococcus epidermidis* at 40°C as described in Example 1.

Both rPpL and rMtL have bactericidal activity at low pH (Fig. 3; 1=(rPpL=2 mg/l and MeS=25mM); 2=(rPpL=2mg/l and MeS=50 mM), 3=(rMtL=2 mg/l and MeS=25 mM); 4=(rMtL=2 mg/l and MeS=50 mM)). The bactericidal activity of rPpL and rMtL increased at decreasing pH-5 values, however, at the tested concentrations of MeS the bactericidal activity was limited at pH values above 5.

A significant bactericidal activity can be obtained at higher pH values by increasing the MeS concentration, thus bactericidal activity was obtained against *S. epidermidis* at pH 9 by use of 10 e.g. rMtL = 5 mg/L and MeS = 5 mM.

Bactericidal activity can be obtained at different conditions (pH, temperature etc.) by selecting a laccase and an enhancer, which are active at the particular desired conditions.

15 **Example 4:**

**Antimicrobial activity of Myceliophthora and Polyporus laccase using different syringates**

Antimicrobial activity (i.e. bactericidal activity) of 20 Myceliophthora laccase (rMtL) and Polyporus laccase (rPpL) was determined against *Staphylococcus epidermidis* at pH 6 in MES-buffer as described in example 1, the laccases was used in the concentration of 3 mg/L. Acetosyringon, methylsyringate, ethylsyringate, butylsyringate and laurylsyringate were 25 evaluated as electron-donors in the concentration of 0.2 mM.

All of the syringate compounds had bactericidal activity when combined with laccase. Laurylsyringate and acetosyringon did also show bactericidal activity without laccase, however, the bactericidal activity was significantly increased when 30 laccase was added (Fig. 4; 1=no enhancer; 2=methylsyringate; 3=ethylsyringate; 4=butylsyringate; 5=laurylsyringate; 6=acetosyringone; dashed line = total kill).

Acetosyringon, methylsyringate, ethylsyringate and butylsyringate resulted in a 100% bactericidal activity against 35 *S. epidermidis* when combined with Polyporus laccase. Whereas the bactericidal activity obtained with Myceliophthora laccase and acetosyringon was decreased compared to both the activity of Polyporus laccase and the activity obtained with the other syringate compounds. The different syringate-compounds were also

evaluated against *Pseudomonas aeruginosa* which are more resistant than *S. epidermidis*. Acetosyringon was found to be the most bactericidal enhancer against *P. aeruginosa*.

5 **Example 5:**

**Synergistic effects by combinations of different enhancers**

The sensitivity of various microorganisms depends on the used enhancer, thus a broad spectrum of antimicrobial activity 10 may be obtained by combining the different enhancers and applying them simultaneously. The total antimicrobial activity against a mixed culture of different microorganisms is expected to be significantly increased if a mix of enhancers is used.

It is contemplated that the enhancers are tested in a sub-15 lethal concentration (less than 100 % bactericidal activity), and tested in different combinations against microorganisms with different physiology. Synergistic effects may be determined by a multi-factorial experiment with a laccase and enhancers like eg acetosyringon, methylsyringate, ethylsyringate, butylsyringate 20 and laurylsyringate.

**Example 6:**

**Synergistic antimicrobial effect by combination of two 25 enhancers.**

Antimicrobial activity of laccases with two enhancers was determined against *Pseudomonas aeruginosa* (ATCC 10145) and *Staphylococcus epidermidis* (DSM 20042) at pH 6 as described in example 1. Methylsyringate and acetosyringon was used as 30 enhancers and the laccase was rPpL (1 mg/L) and the antimicrobial activity was determined by use of a 3<sup>2</sup> factorial experimental design.

A synergistic antimicrobial activity was found when combining the two enhancers (fig. 5; A=methylsyringate; 35 B=Acetosyringon). Acetosyringon resulted in a cell reduction of *P. aeruginosa* of approximately 1.5 log units, methylsyringate resulted in a cell reduction of approximately 3 log units, whereas the combination resulted in a total kill of the test

organism corresponding to a cell reduction of approximately 6-7 log units (Fig. 5).

**Example 7:**

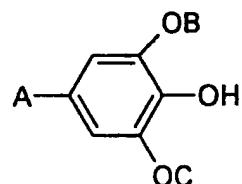
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**Conservation of paint**

Conservation of a paint may be achieved by preparing a paint sample comprising the enzymatic antimicrobial system by adding an amount of laccase and enhancer, e.g. 1 mg 10 *Myceliophthora laccase* and 10  $\mu$ moles of methylsyringate (sterile filtered), to 100 mL sterile water based paint in a sterile jar. To this paint sample and to a 100 mL sterile reference sample of paint without the enzyme system is now added 200  $\mu$ L  $10^8$  cfu/ml mixed culture sample of *Pseudomonas sp.* and *Bacillus sp.* The 15 cultures are mixed into the paints and the jars are closed and placed at 30 or 40 °C. After 3 or 4 days using conventional techniques, a sample is taken from each jar and plated on an agar plate, and growing colonies from both samples are counted. This procedure is repeated for approximately 10 times (30 or 40 20 days) and the colony counts from the paint sample containing the enzyme system are compared with the count from the reference sample.

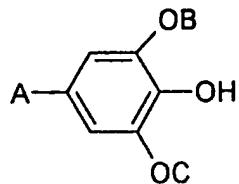
## CLAIMS

1. A method for antimicrobial treatment of microorganisms and/or viruses comprising treating said microorganisms and/or viruses with an effective amount of a fungal Laccase (EC 1.10.3.2) enzyme and one or more enhancers in the presence of oxygen,  $O_2$ , the enhancers being of the formula:



in which formula A is a group such as -D, -CH=CH-D, -CH=CH-CH=CH-D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO<sub>2</sub>-E, -N-XY, and -N<sup>+</sup>-XYZ, in which E may be -H, -OH, -R, or -OR, and X and Y and Z may be identical or different and selected from -H and -R; R being a C<sub>1</sub>-C<sub>16</sub> alkyl, preferably a C<sub>1</sub>-C<sub>8</sub> alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulpho or amino group; and B and C may be the same or different and selected from C<sub>m</sub>H<sub>2m+1</sub>; 1 ≤ m ≤ 5.

20 2. An antimicrobial composition comprising a laccase enzyme (EC 1.10.3.2) and at least two different enhancers of the formula:

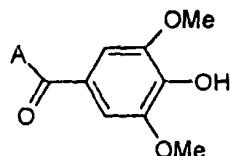


in which formula A is a group such as -D, -CH=CH-D, -CH=CH-CH=CH-D, -CH=N-D, -N=N-D, or -N=CH-D, in which D is selected from the group consisting of -CO-E, -SO<sub>2</sub>-E, -N-XY, and -N<sup>+</sup>-XYZ, in which E may be -H, -OH, -R, or -OR, and X and Y

and Z may be identical or different and selected from -H and -R; R being a C<sub>1</sub>-C<sub>16</sub> alkyl, preferably a C<sub>1</sub>-C<sub>8</sub> alkyl, which alkyl may be saturated or unsaturated, branched or unbranched and optionally substituted with a carboxy, sulpho or amino group; and B and C may be the same or different and selected from C<sub>m</sub>H<sub>2m+1</sub>; 1 ≤ m ≤ 5.

3. The method according to claim 1, in which the enhancer is selected from the group having the formula:

10



in which A is a group such as -H, -OH, -CH<sub>3</sub>, -OCH<sub>3</sub>, -O(CH<sub>2</sub>)<sub>n</sub>CH<sub>3</sub>, where n = 1, 2, 3, 4, 5, 6, 7 or 8.

4. The method according to claims 1 and 3, wherein the treatment comprises use of two different enhancers simultaneously.

15 5. The method according to claims 1 and 3, wherein the treatment comprises use of three different enhancers simultaneously.

20 6. The method according to any of the claims 1 and 3, wherein the Laccase is obtained from a fungus selected from the group consisting of *Myceliophthora* species, *Polyporus* species, *Coprinus* species, *Rhizoctonia* species, *Scytalidium* species and *Pyricularia* sp.

25 7. The method according to any of the claims 6, wherein the Laccase is obtainable from the fungus *Myceliophthora thermophila* or *Polyporus pinisitus*.

30 8. A method according to claims 1 and 3-7, for antimicrobial treatment of microorganisms and/or viruses present on laundry and/or in a liquor used for soaking, washing or rinsing the laundry.

9. The method according to claim 8, wherein the laundry is treated in a washing machine.
10. The method according to claims 1 and 3-7, for antimicrobial treatment of microorganisms and/or viruses present on human or animal skin, hair, oral cavity, mucous membranes, teeth, eyes, wounds or bruises.
11. The method according to claims 1 and 3-7, for antimicrobial treatment of microorganisms and/or viruses in a cosmetic product.
12. The method according to claims 1 and 3-7, for antimicrobial treatment (preservation or disinfection) of contact lenses.
13. The method according to claims 1 and 3-7, for antimicrobial treatment of a hard surface.
14. The method according to claim 13, wherein the hard surface is a facility, which require disinfection.
15. The method according to claim 14, wherein the facility is a hospital room, a room for processing of food or food additives, a room for water treatment, a room for paper and/or pulp processing or a room for chemical or pharmaceutical processing.
16. The method according to claim 13, wherein the hard surface is a process equipment within a cooling tower, a water treatment plant, a dairy, a processing plant for food or food additives, a processing plant for paper and/or pulp, a chemical or pharmaceutical process plant.
17. The method according to claim 13, wherein the hard surface is a surface of water sanitation equipment.

18. The method according to claim 13, wherein the hard surface is a surface of a medical device.
19. The method according to claims 1 and 3-7 and claims 11-18,  
5 for antimicrobial treatment in a cleaning-in-place (C-I-P) system.
20. The method according to claims 1 and 3-7 for conserving an aqueous based paint comprising contacting said paint with a  
10 laccase (EC 1.10.3.2) and one or more enhancers of claim 1.
21. A composition comprising a paint, a laccase (EC 1.10.3.2) and an enhancer.

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log (cfu/ml)

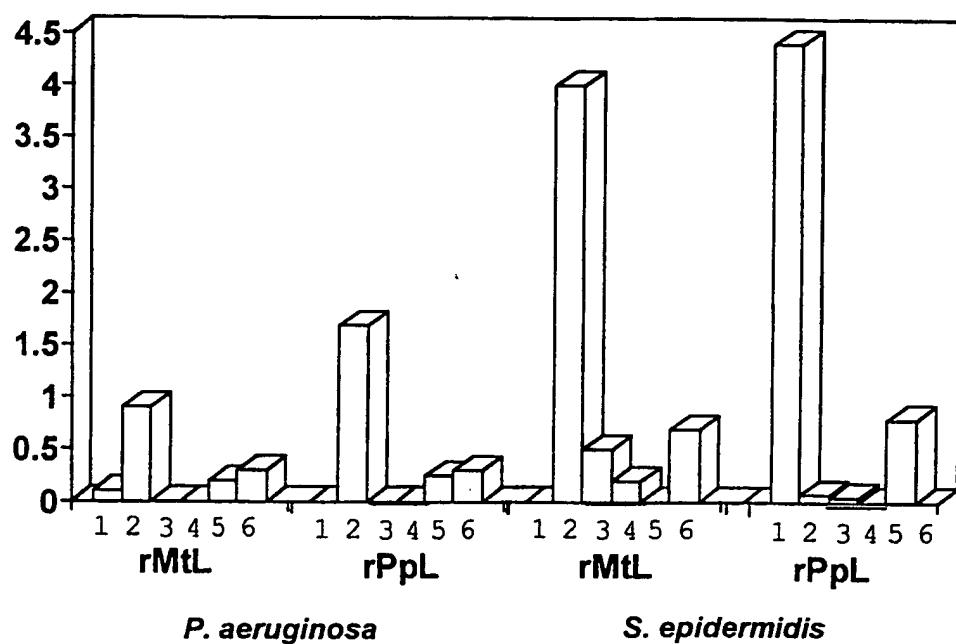


Fig. 1

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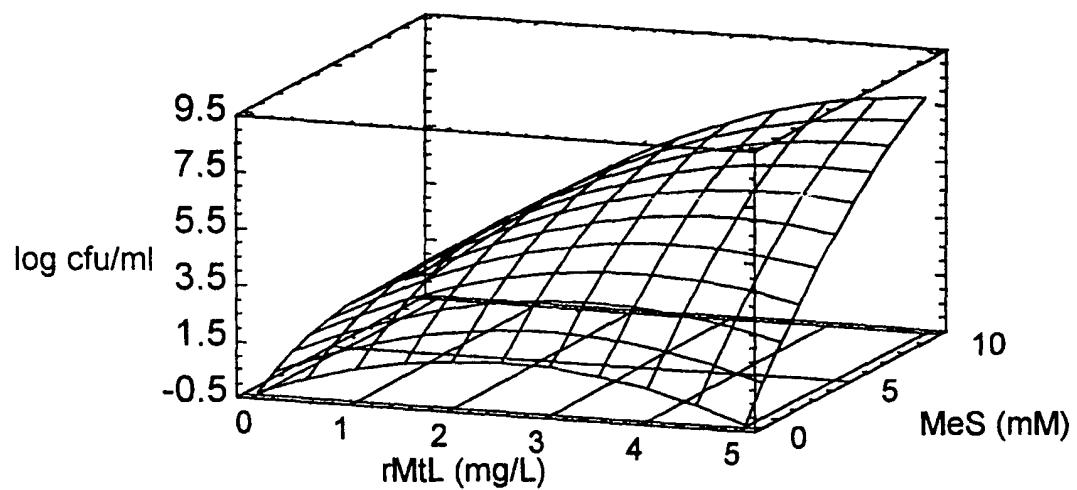


Fig. 2

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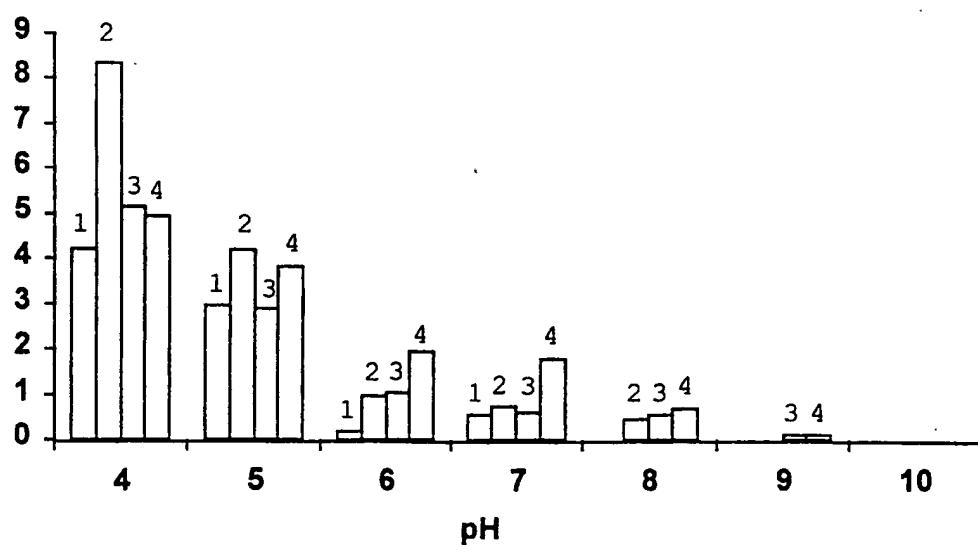
**log cfu/ml**

Fig. 3

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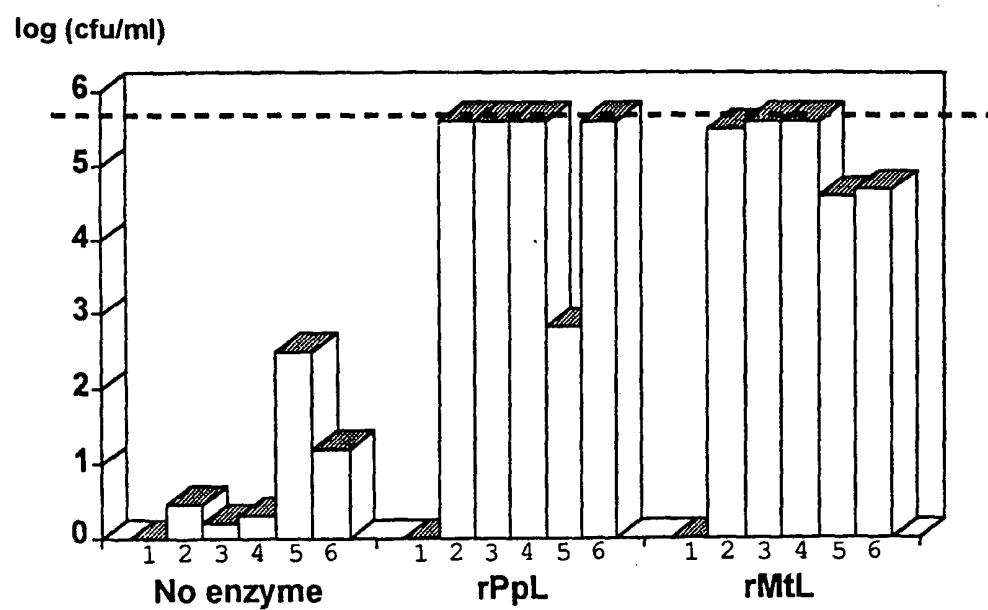


Fig. 4

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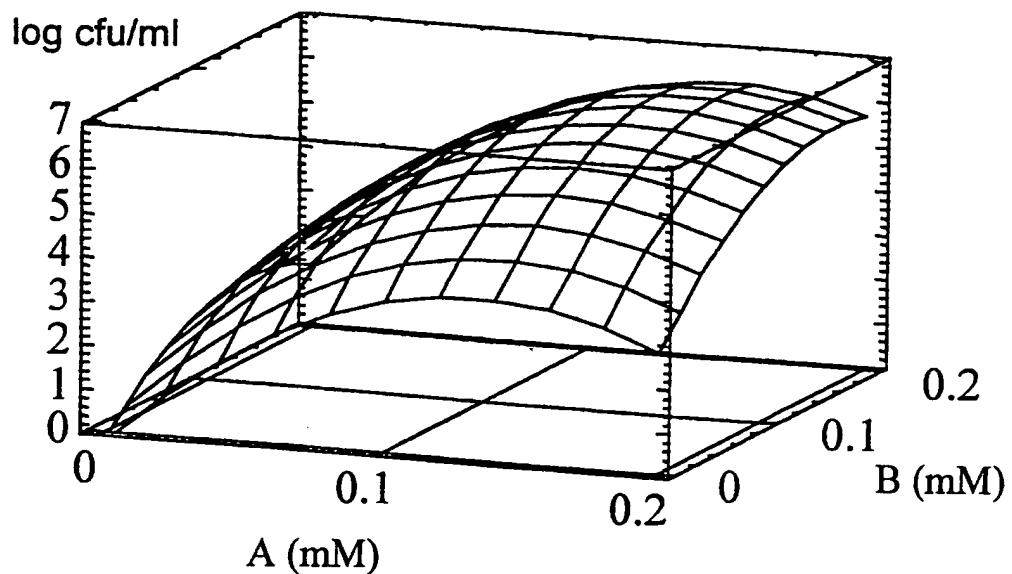


Fig. 5

## INTERNATIONAL SEARCH REPORT

International application No. PCT/DK 98/00477
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## A. CLASSIFICATION OF SUBJECT MATTER

IPC6: A01N 63/04, A01N 37/10, A01N 35/04, A61K 7/00, C11D 3/386, C11D 3/48, G02C 13/00, C09D 5/14

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: A01N, C11D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

CA, WPI

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,X	WO 9743383 A1 (THE PROCTER & GAMBLE COMPANY), 20 November 1997 (20.11.97), page 3, line 29 - page 4, line 5, claims 1-3,6,11 --	1-21
P,X	WO 9742825 A1 (NOVO NORDISK A/S), 20 November 1997 (20.11.97), claims 1,6,10,11,14-25 --	1-21
X	WO 9741215 A1 (NOVO NORDISK A/S), 6 November 1997 (06.11.97), page 10, line 10 - line 24; page 22, line 11, claims 11-13 --	1-21

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier document but published on or after the international filing date	"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

11 February 1999

Date of mailing of the international search report

16 -02- 1999

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## INTERNATIONAL SEARCH REPORT

International application No.

PCT/DK 98/00477

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 9728257 A1 (NOVO NORDISK A/S), 7 August 1997 (07.08.97), page 11, line 11 - line 14; page 1, line 10 - line 29, claim 11  --	1-21
A	WO 9606930 A1 (NOVO NORDISK A/S), 7 March 1996 (07.03.96), claims 1-6,9-16,19-23,26  --	1-21
A	WO 9610079 A1 (NOVO NORDISK A/S), 4 April 1996 (04.04.96), claims 1,2,6,7,12,13,17,18  -- -----	1-21

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/DK 98/00477

## Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1.  Claims Nos.: 10  
because they relate to subject matter not required to be searched by this Authority, namely:  
Claim 10 relates to a method of treatment of the human or animal body by surgery or by therapy. See PCT, Rule 39.1(iv). Nevertheless, a search has been executed for this claim. The search has been based on the alleged effects of the compounds/compositions.
2.  Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3.  Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

## Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1.  As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2.  As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3.  As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4.  No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

### Remark on Protest

The additional search fees were accompanied by the applicant's protest.  
 No protest accompanied the payment of additional search fees.

**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

21/12/98

International application No.  
PCT/DK 98/00477

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9743383 A1	20/11/97	AU 3004697 A AU 3004797 A AU 3004897 A WO 9743381 A WO 9743382 A	05/12/97 05/12/97 05/12/97 20/11/97 20/11/97
WO 9742825 A1	20/11/97	AU 2693397 A	05/12/97
WO 9741215 A1	06/11/97	AU 2635097 A	19/11/97
WO 9728257 A1	07/08/97	AU 1438297 A EP 0877800 A JP 9206071 A	22/08/97 18/11/98 12/08/97
WO 9606930 A1	07/03/96	AU 3253695 A	22/03/96
WO 9610079 A1	04/04/96	AU 3517695 A BR 9509046 A CN 1158636 A EP 0781328 A FI 971262 A JP 10506282 T	19/04/96 14/07/98 03/09/97 02/07/97 26/03/97 23/06/98